

HARA Core

Platform hazard analysis, safety goals, functional safety requirements, and fault-injection test plan for the dual-MCU control module.

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1. Introduction

1.1. Document Set - Core Platform and Application Profiles

The OpenVVVF HARA is published as a **document set** rather than a single document:

Document	ID	Role
OpenVVVF HARA - Core Platform (this document)	OV-SAF- HARA- CORE	Defines the control module as an application-independent safety element: hardware, base safety firmware image, safety architecture, platform hazard set, Safety Goals, Functional Safety Requirements, and the Fault Injection Test Plan. Hazards are stated at the torque / power boundary and are application-agnostic.
OpenVVVF HARA - Motorcycle Application Profile	OV-SAF- HARA- PROF- MOTO	Assigns motorcycle-specific Operational Situations, Severity/Exposure/Controllability ratings, and ASIL targets to the platform hazard set. Normatively references this Core document.

Additional application profiles (passenger car, rail, industrial/dynamometer) are planned as future documents in the same format. This Core document shall not contain application-specific risk ratings; profile documents shall not restate platform content, and shall declare the Core document version against which they were assessed.

Rationale for the split: the malfunctioning behaviors of a 3-phase traction inverter are platform properties, but the *risk* they create (severity, exposure, controllability, harmed parties, applicable standard) is an application property. A single S/E/C table cannot honestly cover a motorcycle, a car, a train, and a dynamometer; a layered document set can.

1.2. Compliance Statement

THIS IS NOT AN ISO 26262 COMPLIANCE CLAIM

This document

APPLIES ISO 26262:2018 METHODOLOGY

(Part 3: Concept Phase) to identify hazards, assess risk via Severity/Exposure/Controllability classification, and derive Safety Goals with ASIL ratings. For non-road-vehicle application profiles, the equivalent domain standard is referenced for vocabulary and safe-function mapping only (IEC 61800-5-2 for industrial drives; EN 50126/50128/50129 for rail). This is a **best-effort** application of functional safety engineering practice within an open-source project. Full compliance with these standards is not achievable for the project itself: the manufacturer data required for a complete safety case (safety manuals, FMEDAs, certified software libraries) is generally available only under NDA and at costs incompatible with an open-source effort, and the required test facilities (environmental, EMC) are not available. The goal is that this design and its documentation serve as a **starting point that is ready for full compliance work**: the architecture, analyses, and test plan are structured so that a party with access to the required data and facilities can carry the design through complete compliance testing without redesign. The following must be understood clearly:

- **ASIL RATINGS ARE TARGETS**

derived from the HARA process. They represent the assessed risk level of identified hazardous events, **not a claim that the design has been verified or certified to meet those ASILs.**

- **THE SYSTEM DESCRIBED IS NOT ISO 26262 COMPLIANT**

, nor compliant with IEC 61508, IEC 61800-5-2, or the EN 5012x railway series. Full compliance would require: complete product development per the applicable standard's product-development parts, hardware architectural metrics (e.g., SPFM $\geq 90\%$ for ASIL B, $\geq 97\%$ for ASIL D; LFM $\geq 60\%$ for ASIL B, $\geq 80\%$ for ASIL D), dependent failure analysis (DFA), software tool qualification, verification and validation testing (including fault injection), configuration management, change control, and independent safety assessment. **None of these have been completed.**

- The hardware implements a **DUAL-MCU ARCHITECTURE**

: STM32H723ZG main MCU + STM32G474RCTx safety coprocessor. The coprocessor provides independent ADC monitoring of all safety-critical signals, 1002 gate drive power kill, challenge/response watchdog, independent CAN bus snooping, and bidirectional NRST. This makes **ASIL D achievable for SG-01 and SG-13 via ASIL B(D) + ASIL B(D) decomposition.**

- The gate driver ICs (onsemi NCV57100) are **AUTOMOTIVE-QUALIFIED (AEC-Q100)**

but are **not ISO 26262 safety elements**. No safety manual, FMEDA, or ASIL claim is available from the manufacturer. Internal protections (DESAT, anti-shoot-through, UVLO)

provide hardware-level risk reduction but cannot be claimed as ASIL-rated safety mechanisms without additional justification.

- **SOFTWARE TEST LIBRARY (STL) LIMITATION:**

This project uses ST's publicly available X-CUBE-CLASSB library (IEC 60730-1 Class B certified). The ISO 26262-certified Class D STL (X-CUBE-STL) requires an NDA and is not available for open-source use. The following ASIL process gaps result: no FMEDA/SPFM/LFM metrics derived for this hardware configuration; no ISO 26262 software tool qualification (compiler, static analysis); no fault injection testing campaign with coverage evidence; no independent safety assessment. ASIL decomposition using the Class B STL is a design and educational exercise only.

- The firmware is

ARCHITECTURALLY COMPLETE

. Field-Oriented Control (FOC) is implemented. Safety mechanisms (tractive effort plausibility checking, immediate safe-state transition, boot CRC, challenge/response watchdog) are specified in this document; their implementation status is tracked in Sections 8 and 11.

- This HARA and its accompanying Fault Injection Test Plan are

LIVING DESIGN-INPUT DOCUMENTS

intended to guide development and establish a safety engineering baseline. They do not constitute a product safety case, compliance certification, or warranty of fitness for any purpose.

This is an

OPEN-SOURCE TRACTION INVERTER

project. The documentation is published in the interest of transparency. Users bear full responsibility for evaluating the suitability of this design for their specific application, risk tolerance, and applicable regulatory requirements.

1.3. Scope

This document presents the Hazard Analysis and Risk Assessment (HARA) and Fault Injection Test Plan for the **OpenVVVF control module**: a combined traction inverter control unit and Vehicle Control Unit (VCU) designed to drive 3-phase PMSM traction motors from a DC link bus supply. The core platform is application-agnostic and may drive any compatible DC link supply and 3-phase traction motor. Application-specific operational situations, hazard analysis, and ASIL assignments are defined in separate application profile documents (see §1.1).

The DC link may be supplied by any compatible DC source (for example, a traction battery pack with a Battery Management System); no specific DC source is assumed. The analysis covers the control module and its interfaces to external systems that affect safety.

The scope includes all hardware and software within the control module: the STM32H723ZG main MCU, the STM32G474RCTx safety coprocessor, six NCV57100 gate drivers, 3-phase IGBT power stage, current/voltage/temperature sensing, HV interlock loop (HVIL) digital input, tractive effort control input processing, motor control algorithm, CAN communication, inter-MCU challenge/response watchdog, and fault handling. The Safety Coprocessor is **part of the current design** and provides independent monitoring, 1oo2 gate drive power kill, and ASIL B(D) decomposition.

Out of scope: The traction motor itself (external product), the rotor position sensor/encoder (part of the external motor), the Battery Management System (BMS), the IO board and its associated power supplies (including the Cincon DC/DC converter on the IO side - excluded from this analysis), the charger, and the vehicle display - these are external CAN nodes or external equipment interfaced by the VCU but not designed or manufactured by this project. The CAN protocol definitions in this document are the VCU-side interface only.

ASIL DECOMPOSITION VIA DUAL MCU

This design implements

ASIL B(D) DECOMPOSITION

through two independent MCUs: the STM32H723ZG (main processor) and the STM32G474RCTx (safety coprocessor). Each MCU independently monitors all safety-critical signals. Either MCU can trigger safe state entry. The 1oo2 gate drive power kill (GATE_DRIVE_PWR1_ENABLE from main, GATE_DRIVE_PWR2_ENABLE from coprocessor) provides an independent supply shutdown path. Target ASIL D is achievable for SG-01 and SG-13 via ASIL B(D) + ASIL B(D) decomposition.

1.4. Reference Standards

Standard	Title	Application
ISO 26262-1:2018	<i>Road vehicles - Functional Safety - Part 1: Vocabulary</i>	Definitions and abbreviations
ISO 26262-3:2018	<i>Part 3: Concept phase</i>	HARA methodology, Safety Goals, FSR derivation
ISO 26262-4:2018	<i>Part 4: Product development at the system level</i>	Technical Safety Requirements, system design
ISO 26262-5:2018	<i>Part 5: Product development at the hardware level</i>	Hardware architectural metrics (SPFM, LFM)
ISO 26262-8:2018	<i>Part 8: Supporting processes</i>	Test planning, change management, software tool confidence
ISO 26262-9:2018	<i>Part 9: ASIL-oriented and safety-oriented analyses</i>	ASIL decomposition, safety analysis
ISO 6469-3:2018	<i>Electrically propelled road vehicles - Safety specifications - Part 3: Electrical safety</i>	HV isolation requirements
IEC 61800-5-2:2016	<i>Adjustable speed electrical power drive systems - Part 5-2: Safety requirements - Functional</i>	Safe-function vocabulary (STO, SS1, SLS); safe-state mapping in Section 2.3
IEC 61508	<i>Functional safety of E/E/PE safety-related systems</i>	SIL terminology reference (future profiles)
EN 50155	<i>Railway applications - Electronic equipment used on rolling stock</i>	Reference for future rail profile

2. Item Definition

2.1. System Boundaries

Table 1 - System Boundary Inclusions and Exclusions

Category	Description
In Scope	Combined traction inverter control module / VCU PCB, six onsemi NCV57100 isolated gate drivers (AEC-Q100), 3-phase 2-level IGBT bridge, STM32H723ZG main MCU + STM32G474RCTx safety coprocessor (dual independent core), phase current sensing (3-phase + DC link), DC link bus voltage sensing, phase voltage sensing, IGBT temperature sensing (2 NTC), DC link capacitor temperature sensing (1 NTC), traction motor temperature sensing, traction motor encoder input, HVIL circuit, dual redundant tractive effort control input + end-travel limit switch, CAN1 (DC source management interface), CAN2 (ABS, display, charger, IO board), precharge control, fault handling logic, 1002 gate drive power supply kill (GATE_DRIVE_PWR1_ENABLE + GATE_DRIVE_PWR2_ENABLE), inter-MCU challenge/response watchdog, CY15B102Q-SXET 256 KB FRAM (main MCU side)
Interfaced (external)	DC link source (any compatible DC supply; a source management node such as a BMS may be present on CAN1, heartbeat 5 s), ABS module (CAN2, independently powered), display/dash (CAN2), charger(s) (CAN2), IO board (CAN2, brake switch, kickstand switch, turn signal feedback, headlight feedback, 1 s heartbeat), 3-phase PMSM traction motor with encoder, 12 V onboard power (external DC/DC from DC link; IO-side supplies, including the Cincon converter, are out of scope)
Out of Scope	DC source internals (including BMS cell protection where a battery is used), HV contactor control, weld detection, and contactor-related hazards (assessed in the DC source / OEM safety case, not here), ABS hydraulic/mechanical system, charger AC-side circuitry, vehicle chassis, traction motor construction, DC link source beyond electrical interface, IO-board-side power conversion (Cincon DC/DC)

2.2. Architecture Overview

The control module is a combined unit that performs both motor control (inverter) and vehicle-level control (VCU) functions. The architecture comprises the primary control path, the hardware protection layer, an independent safety monitor, rail supervision, and the safe state actuation layer.

Table 2 - External Interfaces

Interface	Connected System
DC link	DC source (any compatible supply)
3-phase AC via NCV57100 x6	PMSM traction motor
CAN1 (heartbeat 5 s)	DC source management node (e.g., BMS, if present)
CAN2 (heartbeat 1 s)	IO board (brake, kickstand, signals)
CAN2	ABS module, display, charger
Analog (dual pot + limit switch)	Tractive effort control input
Sin/Cos analog / Hall effect	Traction motor encoder
External DC/DC (IO side)	12 V onboard power rail
FLT (OR'd, active low)	Six NCV57100 fault outputs

Primary control path - STM32H723ZG main MCU. 550 MHz Cortex-M7, ECC RAM, brown-out detect, internal watchdog. Software functions: FOC motor control, tractive effort command processing, sensor acquisition and plausibility checking, fault detection and handling, CAN communication (FDCAN1 + FDCAN2), safe state management, gate drive power kill (Path 2a). Coprocessor interface: inter-MCU UART, timer sync line, bidirectional NRST. Storage: CY15B102Q-SXET 256 KB FRAM (SPI) for fault logs, configuration, hour meter, odometer; hardware write-protect pin.

Hardware protection layer - six NCV57100 gate drivers (AEC-Q100). Each device provides local hardware protection for its IGBT: DESAT short-circuit detection (<2 us), complementary anti-shoot-through inputs, UVLO, active Miller clamp, soft turn-off, and gate active pull-down. These protections operate independently of either MCU and provide the first line of defense against power stage faults. All six FLT outputs are OR'd together and fed to both MCUs. ASIL credit for these protections is addressed in Section 2.7.

Independent safety monitor - STM32G474RCTx safety coprocessor. 170 MHz Cortex-M4+FPU, 8 MHz crystal, shared +3.3 V rail (dedicated RD7-12S033R DC/DC converter), independent oscillator. Independent ADC access to all 4 current sense signals (phase U/V/W + DC link) + reference, both IGBT temperature sensors, the DC link capacitor temperature sensor, motor temperature, and all encoder signals (Hall U/V/W, Sin/Cos). Independent gate drive monitoring: GATE_DRIVE_FAULT (OR'd FLT), GATE_DRIVE_READY, GATE_DRIVE_RESET, GATE_DRIVE_PWR1_FB, GATE_DRIVE_PWR2_FB, and all 6 PWM outputs (PH_U/V/W_HIGH/LOW). Independent CAN: FDCAN2 + FDCAN3 - can snoop both CAN buses to cross-check torque commands and node heartbeats. Inter-MCU communication: dedicated UART + timer sync line + bidirectional NRST cross-reset. 1002 gate drive power kill: GATE_DRIVE_PWR2_ENABLE (coprocessor) in logical-OR with GATE_DRIVE_PWR1_ENABLE (main); either MCU deasserting its enable kills all six gate drive supplies, each with independent feedback.

Challenge/response watchdog: the coprocessor issues a challenge; the main MCU must respond within the window - failure leads to NRST on the main MCU and SSO. Safe state authority: the coprocessor can independently trigger SSO via gate drive power kill, gate drive RESET, or main MCU NRST.

Rail supervisor - TPS389006-Q1 6-channel window supervisor. Monitors the +3.3 V, +5 V, +12 V, and sensor +5 V rails plus both gate-drive power feedbacks (GATE_DRIVE_PWR1_FB, GATE_DRIVE_PWR2_FB). Window thresholds are I2C-configured by the main MCU at boot. On any out-of-window rail fault - including brownout of the +3.3 V rail shared by both MCUs - its NIRQ output asserts the shared GATE_DRIVER_FAULT line, which is monitored by both MCUs (the same net that carries the OR'd gate-driver FLT). The device is TI Functional Safety-Compliant and supports designs up to SIL 3 / ASIL D per TI. The boot-time I2C threshold configuration is a dependency to be covered by the pending DFA (LIMIT-08).

Safe state actuation layer - six redundant SSO pathways.

- **Path 1 (hardware, <100 ns):** TIM1 break input (TIM1_BKIN) → hardware clears MOE, all PWM outputs disabled. Triggered by OR'd gate driver FLT (DESAT/UVLO) or software fault. Independent of both CPU states after trigger.
- **Path 2a (active, ~10 us):** Main MCU → GATE_DRIVE_PWR1_ENABLE low → all six Murata MGJ2D121509MPC-R7 supplies shut down → NCV57100 UVLO → active pull-down → SSO. Feedback via GATE_DRIVE_PWR1_FB.
- **Path 2b (active, ~10 us):** Coprocessor → GATE_DRIVE_PWR2_ENABLE low → same supply shutdown. Independent of Path 2a. Feedback via GATE_DRIVE_PWR2_FB. Either Path 2a or 2b alone achieves SSO (1oo2). The ~10 us figures are actuation-only; time-to-SSO on the power-kill paths additionally depends on gate-bias rail decay to the NCV57100 UVLO threshold and is under characterization.
- **Path 3 (hardware, passive):** Loss of shared 3.3 V rail → NCV57100 VDD lost → internal active pull-down → SSO. Automatic, no software intervention.
- **Path 4 (active, <1 us):** Either MCU → DRIVER_RESET asserted → all NCV57100 RESET inputs → outputs immediately disabled (hard turn-off via OUTL active pull-down; on the NCV57100, soft turn-off exists only on the DESAT path) → SSO. Both MCUs share the RESET line (either can assert). The TPS389006-Q1 rail supervisor is an additional fault source on this pathway: on any monitored-rail fault, including brownout of the +3.3 V rail shared by both MCUs, it asserts the shared GATE_DRIVER_FAULT line, signaling both MCUs to assert DRIVER_RESET.
- **Path 5 (active, ~100 ms):** Coprocessor challenge/response watchdog failure → coprocessor asserts main MCU NRST → system reset → SSO during boot. Main MCU WDT timeout as backup.
- **Path 6 (active, <10 us):** Coprocessor detects critical fault independently → asserts GATE_DRIVE_PWR2_ENABLE low + GATE_DRIVE_RESET → SSO without relying on the main MCU.

2.3. Safe State Philosophy - Immediate SSO, No Software Ramp-Down

DESIGN DECISION (V5.0): FAULT RESPONSE SHALL BE IMMEDIATE TRANSITION TO SIX-SWITCH-OPEN (SSO). SOFTWARE-CONTROLLED TORQUE RAMP-DOWN ON FAULT IS EXPLICITLY REJECTED.

In IEC 61800-5-2 vocabulary, this design implements

SAFE TORQUE OFF (STO)

as its sole fault response, and deliberately does **not** implement SS1 (controlled deceleration followed by STO). The rationale is as follows:

1. A CONTROLLED RAMP REQUIRES A TRUSTWORTHY CONTROLLER.

A ramp-down on fault detection is executed by the same system whose integrity has just been compromised. If the fault is a lying current sensor, a corrupted tractive effort calculation, or a misbehaving MCU, the "controlled" ramp is closed around untrusted data. Worst case, the ramp-down code is itself where the fault lives. Continued torque production from a faulted controller is unbounded; abrupt torque loss is bounded and, in most operational situations, recoverable by the operator. Moreover, SSO is freewheel: at loss of drive the machine produces no braking torque either, so the torque-free state is dynamically gentle at the drive boundary. Vehicle-level consequences of abrupt torque loss are assessed in the applicable profile document.

2. HARDWARE ALREADY FORCES SSO.

DESAT on the NCV57100 disables the phase within <2 us regardless of software intent; TIM1_BKIN disables all PWM within <100 ns. Any software ramp-down would apply only to the subset of faults that do not assert a hardware path - i.e., precisely the faults where software integrity is most in doubt.

3. THE BASE-IMAGE / GENERATED-CODE TRUST MODEL REQUIRES A MINIMAL SAFETY KERNEL.

Application and control code on this platform is intended to be user-generated via node-based code generation (Section 2.6). A torque-ramping state machine in the base safety image would add safety-critical states, timing edge cases (new fault arriving mid-ramp, regen-to-motoring zero-crossing during ramp), and verification burden. Immediate SSO removes that class of edge-case defects entirely.

4. RESIDUAL RISK IS OWNED, NOT HIDDEN.

The consequence of this decision is that every fault produces an immediate torque step to zero, which is the H-03/H-03a hazardous event. This is an **accepted residual risk**, documented in Section 2.3 and the applicable profile document. The primary risk-reduction mechanism for loss-of-traction hazards under this philosophy is **detection speed** (fault-to-SSO latency), not torque shaping.

Note: the NCV57100

SOFT TURN-OFF ON THE DESAT PATH

is retained. It is a microsecond-scale di/dt/overvoltage protection inside the gate driver and is unrelated to software torque ramping.

2.4. Mitigation Strategy

The following table explains how each hazard class is mitigated by the architecture, which mechanisms cover which failure modes, and where the known limitations are.

Table 3 - Hazard Mitigation Strategy

Hazard Category	Failure Mode	Mitigation Mechanism	Limitation
Unintended tractive effort (H-01, H-15)	Throttle sensor fault (open, short, drift)	Dual redundant pots with >5% discrepancy check (FSR-01) on both MCUs; throttle limit switch override (FSR-18); rate limiter (FSR-03)	Both MCUs independently read throttle; either detecting discrepancy triggers SSO via independent power kill
Unintended tractive effort (H-01, H-15)	Software error in tractive effort calculation	Torque command vs. measured current plausibility (FSR-02); boot CRC (FSR-19); ECC RAM (FSR-20); windowed WDT (FSR-15)	Plausibility check is software-based; common-cause with main control possible
Unintended tractive effort (H-01, H-15)	MCU latch-up / runaway	Windowed watchdog ≤ 50 ms (FSR-15); breakpoint HW PWM disable (FSR-14)	WDT is on-chip; common-cause with MCU failure possible
Loss of tractive effort (H-03, H-03a)	Fault-triggered safe state entry	Immediate SSO on fault (FSR-05); detection-to-SSO latency minimized (FSR-14, FSR-15, six SSO pathways)	No torque shaping on fault: every fault produces an immediate torque step to zero. Accepted residual risk (Section 2.3); detection speed is the primary mitigation
Loss of tractive effort (H-03, H-03a)	External system loss (CAN)	CAN heartbeat timeouts with safe defaults (FSR-17); graceful degradation	IO board loss → immediate SSO (abrupt torque loss possible; accepted residual risk)
Over-torque (H-06)	Excessive tractive effort command	Software torque limit LUT (FSR-07); torque command plausibility (FSR-02); coprocessor independent current monitoring with cross-check	DESAT handles hard short-circuit (<2 μ s). Regular overcurrent detected within 10 μ s by dual-MCU analog watchdog monitoring - sufficient for safe state off without hardware damage. No separate HW OCP comparator required.

Hazard Category	Failure Mode	Mitigation Mechanism	Limitation
Over-torque (H-06)	Short-circuit / shoot-through	NCV57100 DESAT (<2 us) (FSR-13); complementary anti-shoot-through inputs (FSR-12); active Miller clamp	Gate driver protections are hardware-level (Section 2.7); coprocessor independently monitors all 6 PWM output pairs for deadtime violations and stuck-on/stuck-off
Over-temperature (H-07)	IGBT thermal runaway	2 IGBT NTC sensors, 1002 voting (FSR-08), plus 1 DC link capacitor NTC; progressive derating; critical threshold → SSO	1002 voter implemented; a stuck-high sensor can cause unnecessary derating (known trade-off: safety over availability). Note: derating applies to <i>pre-fault</i> thermal management only; once a fault threshold is crossed, response is immediate SSO.
Encoder loss (H-08)	Loss of rotor position feedback	Encoder timeout detection <100 ms (FSR-09); immediate SSO on loss	Single encoder (no redundancy); bounded sensorless fallback if implemented
DC link overvoltage (H-10)	Regen-induced bus rise	Isolated ADC monitoring (FSR-11); regen disable at warning threshold; SSO at critical threshold	None significant
HV isolation (H-09)	HV exposure via isolation loss or open interlock	HVIL continuous monitoring (FSR-10); interruption → immediate PWM disable + contactor open request on CAN1	Contactor actuation and weld detection are BMS/OEM-domain (Section 1.3); the VCU-side obligation ends at the request

Hazard Category	Failure Mode	Mitigation Mechanism	Limitation
Safe state failure (H-13, H-14)	Cannot reach SSO; latched tractive effort	Six redundant SSO pathways (Path 2a and Path 2b are redundant channels of one 1oo2 power-kill pathway): Path 1 = TIM1_BKIN hardware (<100 ns); Path 2a/2b = 1oo2 gate-drive power kill (GATE_DRIVE_PWR1_ENABLE / GATE_DRIVE_PWR2_ENABLE); Path 3 = shared 3.3 V rail loss → NCV57100 pull-down; Path 4 = GATE_DRIVE_RESET; Path 5 = coprocessor watchdog → NRST; Path 6 = coprocessor independent fault trigger. WDT reset (FSR-15); POST before PWM enable (FSR-16).	1oo2 power kill: either GATE_DRIVE_PWR1_ENABLE or GATE_DRIVE_PWR2_ENABLE going low achieves SSO. Each has independent feedback (GATE_DRIVE_PWR1_FB, GATE_DRIVE_PWR2_FB). Coprocessor provides fully independent safe state actuation. Six pathways provide extensive redundancy against any single-point failure.
Gate driver fault (H-16, H-17)	DESAT/UVLO not detected; PWM deadtime violation	OR'd FLT input to STM32 (FSR-13); DESAT self-test at POST (FSR-16); complementary inputs (FSR-12)	OR'd FLT monitored by both MCUs; coprocessor additionally monitors the combined READY signal and all 6 PWM outputs for independent fault diagnosis

HOW TO READ THIS TABLE:

Each row maps a hazard category to the specific failure modes that could cause it, the mitigation mechanisms in the current architecture that address those failure modes, and the known limitations of those mitigations. The left column is the **what could go wrong**; the middle column is the **how we prevent or detect it**; the right column is the **why this might not be enough**. The limitations are addressed in Section 9 (Gap Analysis).

2.5. Technical Parameters

Table 4 - Key Technical Parameters (Core Platform)

Parameter	Value / Range
Traction motor type	3-phase PMSM, FOC controlled
DC link voltage / phase current	Set by the attached power stage; the control module itself has no intrinsic DC link voltage or phase current limit
DC link source	Any compatible DC source
Main MCU	STM32H723ZG, 550 MHz Cortex-M7, ECC RAM, FDCAN1/2, HRTIM
Safety coprocessor	STM32G474RCTx, 170 MHz Cortex-M4+FPU, 3x FDCAN
Gate driver	onsemi NCV57100 x6 (AEC-Q100)
Isolation	>5 kV _{rms} (reinforced) per channel
Power stage	External to the control module; 3-phase 2-level IGBT bridge on the reference board
Fail-safe default	Six-switch-open (SSO) via NCV57100 active pull-down - immediate, no software ramp-down (Section 2.3)
Safe function mapping (industrial vocabulary)	SSO $\triangleq$ STO per IEC 61800-5-2; SS1 deliberately not implemented (Section 2.3)
Gate kill paths	Six redundant SSO pathways (TIM1_BKIN, 1oo2 gate-drive power kill, shared 3.3 V rail loss, GATE_DRIVE_RESET, coprocessor NRST, coprocessor independent trigger)
FLT outputs	All six NCV57100 FLT OR'd to fault input read by both MCUs
Regenerative braking	Application-dependent (see profile documents)

Application-specific parameters (vehicle mass, speed, controllability assumptions) are defined in the applicable profile document, not in this core table.

2.6. Application Software Trust Model - Node-Based Code Generation

The OpenVVVF platform is intended to support user-defined control, modulation, and application-layer logic produced by a **node-based code generation tool**, running on top of a **base safety-tested firmware image**. The following trust model applies and is a platform assumption for all safety claims in this document:

GENERATED CODE IS AN UNTRUSTED ELEMENT.

1. All safety mechanisms defined in this document - input plausibility and discrepancy checking (FSR-01, FSR-02), rate limiting (FSR-03), torque limiting (FSR-07), temperature voting (FSR-08), encoder-loss detection (FSR-09), HVIL and DC link supervision (FSR-10, FSR-11, FSR-21), watchdog and challenge/response (FSR-15), POST (FSR-16), boot CRC (FSR-19), ECC handling (FSR-20), and all six SSO actuation pathways - **SHALL RESIDE IN THE BASE FIRMWARE IMAGE AND SHALL BE INDEPENDENT OF, AND NOT MODIFIABLE BY, GENERATED APPLICATION CODE** (freedom from interference).
2. Generated code may *request* torque within platform-enforced limits; it shall not be able to inhibit, bypass, delay, or reconfigure any safety mechanism or safe-state path.
3. The safe state (immediate SSO, Section 2.3) is hardware-enforced and does not depend on any property of generated code.
4. The code generator itself is a software tool whose output affects safety-relevant behavior. Under ISO 26262-8 tool-confidence terminology it shall be treated as requiring at least **TCL2/TCL3-LEVEL CONFIDENCE** ; no tool qualification has been performed and this is recorded as an open limitation (Section 9, GAP-SW-04).
5. Interface contract between generated code and the base image (allowable request ranges, update rates, permitted modulation schemes, sanity envelopes) shall be defined in a separate Interface Control Document. This HARA assumes such a contract exists and is enforced by the base image.
6. The safety coprocessor executes only fixed, project-maintained firmware; no generated code runs on the coprocessor, and its monitoring and actuation functions are trusted without qualification. On the main MCU, the safety-critical base image (fault detection and response, safe state management) is likewise outside the generated-code surface.

2.7. Gate Drivers (Non-ASIL)

Six **onsemi NCV57100** isolated high-current IGBT gate drivers. Automotive-qualified per AEC-Q100. These devices are **not ISO 26262 safety elements** - no safety manual, FMEDA, or ASIL claim is available.

Table 5 - NCV57100 Safety-Relevant Features

Feature	Specification	Safety Role	ASIL Credit
Reinforced isolation	$>5 \text{ kV}_{\text{rms}}$, 1200 V working	HV-to-logic barrier	Hardware only
Complementary inputs (IN+/IN-)	Internal anti-shoot-through logic	Prevents HS+LS simultaneous ON	None (not ASIL-rated)
DESAT protection	$V_{\text{TH}} = 6.5 \text{ V}$, prog. blanking	Short-circuit detection every ON cycle	None (not ASIL-rated)
Soft turn-off	Controlled slope on DESAT	Limits di/dt overvoltage	None (not ASIL-rated)
Active Miller clamp	Internal N-FET	Prevents dV/dt turn-on	None (not ASIL-rated)
Gate active pull-down	OUT pulled low on fault/UVLO	Ensures IGBT OFF	None (not ASIL-rated)
UVLO	$V_{\text{UVLO}+} = 12.2 \text{ V}$, $V_{\text{UVLO}-} = 11.3 \text{ V}$	No operation at low gate drive	None (not ASIL-rated)
Negative gate drive	VEE2 to -9 V	Robust OFF-state	Hardware only
FLT output	Open-drain, active low	Fault reporting to MCU	OR'd; monitored by both MCUs

NON-ASIL GATE DRIVER IMPLICATIONS:

The NCV57100 internal protections provide valuable hardware-level risk reduction but cannot be counted toward ASIL metrics. The OR'd FLT output is monitored by **both** the main MCU (via TIM1_BKIN) and the coprocessor (via independent GPIO). Either MCU detecting FLT can trigger SSO. The coprocessor additionally monitors the combined NCV57100 READY output and can detect a stuck-active FLT line through its independent PWM output monitoring (all 6 phase high/low signals). This dual monitoring closes the single-point FLT path gap.

2.8. Future Considerations

SAFETY COPROCESSOR - STM32G474RCTX (IMPLEMENTED)

The Safety Coprocessor is a
STM32G474RCTX

(170 MHz Cortex-M4+FPU, 3x FDCAN, advanced motor-control timers) that operates as an **independent safety monitor** alongside the main STM32H723ZG. It is part of the current design and provides:

- **INDEPENDENT GATE DRIVER SUPPLY KILL**
(GATE_DRIVE_PWR2_ENABLE, Path 2b) - 1oo2 with main MCU's GATE_DRIVE_PWR1_ENABLE. Independent feedback via GATE_DRIVE_PWR2_FB.
- **INDEPENDENT ADC MONITORING**
of all current sensors, temperature sensors, and encoder signals via voltage divider networks
- **CHALLENGE-RESPONSE WATCHDOG**
with the main STM32 via inter-MCU UART
- **INDEPENDENT PWM OUTPUT MONITORING**
- all 6 phase high/low signals monitored for deadtime violations, stuck-on, stuck-off
- **INDEPENDENT GATE DRIVER FLT MONITORING**
via OR'd fault line + combined READY signal
- **INDEPENDENT CAN BUS SNOOPING**
via FDCAN2 + FDCAN3 - cross-checks torque commands and heartbeat timing
- **BIDIRECTIONAL NRST**
- coprocessor can reset main MCU; main MCU can reset coprocessor

The coprocessor enables

TARGET ASIL D CLAIMS FOR SG-01 AND SG-13 VIA ASIL B(D) + ASIL B(D) DECOMPOSITION

. Both MCUs must independently agree that operation is safe; either can trigger SSO.

3. Operational Situations

Operational Situations are **application-specific** and are defined in the applicable Application Profile document:

- OV-SAF-HARA-PROF-MOTO - Motorcycle Application Profile

Environmental operating conditions for the core platform hardware: ambient $-20\text{ }^{\circ}\text{C}$ to $+50\text{ }^{\circ}\text{C}$ (storage/qualification $-40\text{ }^{\circ}\text{C}$ to $+85\text{ }^{\circ}\text{C}$ per front matter), humidity 0–100% condensing, altitude 0–3,000 m MSL, high-vibration mobile mounting. Profiles shall refine these per application.

4. Hazard Identification (HAZID) - Core Platform

Hazards are identified via systematic Functional Hazard Analysis (FHA) combining top-down FMEA perspective, expert judgment on power electronics and traction drive dynamics, and ISO 26262 hazard category checklists. Core-platform hazards are stated at the **drive boundary** (torque production and HV state) with application-neutral harmed parties. Application-specific hazards are defined in the applicable profile document and are additive to this table.

Table 6 - Identified Hazards (Core Platform)

ID	Malfunctioning Behavior	Drive-Boundary Hazard	Potentially Affected Parties (application-dependent)
H-01	Unintended positive tractive effort production not requested by operator	Unintended acceleration / unintended driven-load motion	Operator, bystanders, other road users
H-02	Unintended reverse tractive effort	Unexpected rearward motion	Operator, nearby persons
H-03	Sudden loss of tractive effort (inability to produce requested tractive effort)	Unexpected loss of drive; application-dependent consequences (collision risk, process interruption)	Operator, following vehicles, process equipment
H-04	Inability to produce requested regenerative braking tractive effort	Extended stopping distance / loss of expected braking contribution	Operator, following vehicles
H-05	Unintended regenerative braking tractive effort (uncommanded)	Unexpected deceleration, loss of stability	Operator, following vehicles
H-06	Excessive tractive effort exceeding design limits	Wheel spin / load over-speed, loss of traction, component damage	Operator, equipment
H-07	Failure to limit tractive effort during over-temperature	Fire, thermal damage, burn injury	Operator, nearby persons
H-08	Motor overspeed due to loss of rotor position feedback	Loss of FOC control, unpredictable tractive effort	Operator, equipment
H-09	HV electrical isolation failure	Electric shock, potentially fatal	Operator, service personnel
H-10	DC link bus overvoltage not detected / not limited	Component rupture, arc flash, fire	Operator, nearby persons
H-12	IGBT shoot-through (HS and LS simultaneously ON)	Immediate DC link short, fire, catastrophic failure	Operator, nearby persons
H-13	Failure to execute safe state (SSO) on detected fault	Hazardous operation continues despite fault	Operator, nearby persons
H-14	Corrupted or latched tractive effort command held indefinitely	Persistent unintended acceleration or braking	Operator, nearby persons

ID	Malfunctioning Behavior	Drive-Boundary Hazard	Potentially Affected Parties (application-dependent)
H-15	Incorrect tractive effort command due to software error	Non-requested tractive effort, unexpected drivability	Operator, nearby persons
H-16	Gate driver fault (DESAT/UVLO/TSD) not acted upon	Phase loss, imbalance, unexpected tractive effort	Operator, equipment
H-17	PWM deadtime violation or stuck-on not detected upstream	Shoot-through, DC link short, fire	Operator, nearby persons

Application-profile-specific hazards:

ID	Defined In	Summary
H-03a	OV-SAF-HARA-PROF-MOTO	Loss of tractive effort in an application-specific operating situation (defined and assessed in the profile)

5. Risk Assessment Methodology

Severity, Exposure, and Controllability classifications follow ISO 26262-3:2018 Tables 1–3 for road-vehicle profiles. Non-road profiles use the equivalent domain classification (future profile documents). The class definitions below are reproduced for convenience; the per-hazard ratings are **application-specific and are assigned in the annexes**, not in this core section.

5.0.1. Severity (ISO 26262-3 Table 1)

Class	Description
S1	Light and moderate injuries
S2	Severe, life-threatening (survival probable)
S3	Life-threatening to fatal (survival uncertain)

5.0.2. Exposure (ISO 26262-3 Table 2)

Class	Description
E1	Very low probability (<1% of time)
E2	Low (1–10% of time)
E3	Medium (10–50% of time)
E4	High (>50% of time)

5.0.3. Controllability (ISO 26262-3 Table 3)

Class	Description
C1	Simply controllable
C2	Normally controllable (requires attention/skill)
C3	Difficult to control or uncontrollable

TARGET ASSIGNMENT POLICY (DELIBERATE CONSERVATISM):

Profile documents assign ASIL targets per ISO 26262-3 Table 4, and may then **raise a target by up to one level** for hazards whose mitigation depends substantially on software integrity (e.g., software plausibility checks, software fault handling), where a single systematic software fault could defeat multiple nominal mitigations simultaneously. This policy intentionally produces some targets above the Table 4 lookup value (e.g., H-01, H-13, H-15 at ASIL D from S3/E3/C3 inputs). The elevation is a design choice, not a Table 4 result, and shall be read as such.

6. Safety Goals - Core Platform

Safety Goals are platform-level. The **Target** integrity level shown is assigned by the applicable profile document; each profile shall assign targets per its own S/E/C assessment. "Achievable" reflects the current architecture's capability, not verified compliance.

Table 7 - Safety Goals

SG	Safety Goal	Target (Ref. Profile)	Achievable	Hazards	Safe State
SG-01	Prevent unintended positive tractive effort when the operator is not requesting propulsion. Unintended tractive effort shall not exceed 10 Nm for more than 200 ms before safe state entry.	D	D	H-01, H-15	SSO, zero tractive effort
SG-02	Prevent unintended reverse tractive effort. Reverse requests outside permitted conditions shall be rejected; failure → safe state.	B	B	H-02	SSO, zero tractive effort
SG-03	On loss of tractive effort due to fault, transition to the torque-free state immediately; fault-detection-to-SSO latency shall not exceed 200 ms (FSR-05).	C	C	H-03, H-03a	SSO, zero tractive effort (immediate)
SG-04	Monitor regenerative braking availability; on loss of regen, the operator shall be informed and friction brakes shall remain available (independent system).	A	A	H-04	Zero regen
SG-05	Prevent unintended regenerative braking. Uncommanded regen >10 Nm for >200 ms → safe state.	C	C	H-05	SSO, zero tractive effort
SG-06	Limit max tractive effort to calibrated max. Over-torque >110% → safe state within 100 ms.	C	C	H-06	SSO, zero tractive effort
SG-07	Detect over-temperature, progressively derate (pre-fault thermal management). Critical temp → safe state.	B	B	H-07	SSO, monitoring
SG-08	Detect loss of rotor position → safe state within 100 ms.	C	C	H-08	SSO, zero tractive effort

SG	Safety Goal	Target (Ref. Profile)	Achievable	Hazards	Safe State
SG-09	Maintain HV isolation (>500 Ohm/V). Isolation fault → safe state.	A	A	H-09	SSO, contactor open request
SG-10	Detect DC link bus overvoltage, limit regen. Critical OV → safe state.	B	B	H-10	SSO, regen disable
SG-12	Prevent IGBT shoot-through. Risk → PWM disable <10 us via hardware.	C	C	H-12	SSO, HW PWM kill
SG-13	Achieve safe state (SSO) within 200 ms of any fault. Safe state entry shall be independent of the main control loop and of generated application code.	D	D	H-13, H-14	SSO, HW-enforced
SG-14	Detect any NCV57100 fault (DESAT, UVLO, TSD) and transition to safe state.	C	C	H-16	SSO, FLT detect
SG-15	Detect PWM deadtime violations and stuck-on faults. Deadtime collapse or stuck-high >100 us → safe state.	C	C	H-17	SSO, PWM kill

7. Functional Safety Requirements

Requirements use "shall" for binding provisions and "should" for recommendations. "Tgt" is the target integrity level assigned by the applicable profile document; "Now" is the level achievable with the current architecture.

Table 8 - Functional Safety Requirements (FSRs)

FSR	Requirement	Tgt	Now	SG
FSR-01	The system shall read dual redundant tractive effort control pots on both MCUs. A discrepancy >5% or an out-of-range reading on either channel, detected by either MCU, shall cause transition to safe state.	D	D	SG-01
FSR-02	The system shall perform tractive effort command plausibility: commanded current reference vs. measured phase currents. Deviation >20% for >100 ms shall cause transition to safe state.	D	C	SG-01, SG-06
FSR-03	The tractive effort control input shall be rate-limited. Max tractive effort application rate: 500 Nm/s (calibration parameter).	D	C	SG-01
FSR-04	The system shall reject reverse tractive effort when speed >0. Reverse shall be permitted only when stationary AND explicitly selected.	B	B	SG-02
FSR-05	On detection of any fault requiring safe state entry, the system shall transition to SSO immediately , without software-controlled torque ramp-down (Section 2.3). Safe state entry shall not depend on software execution beyond the detecting agent, and shall not be inhibitable by generated application code. Fault-detection-to-SSO latency shall not exceed 200 ms end-to-end.	C	C	SG-03
FSR-06	The system shall monitor regenerative braking tractive effort continuously. Uncommanded regen >10 Nm for >200 ms shall cause transition to safe state.	C	C	SG-05
FSR-07	Max tractive effort shall be limited by software LUT on both MCUs with cross-check. Dual-MCU independent current monitoring (STM32 analog watchdogs on both MCUs) shall detect overcurrent within 10 us. DESAT handles hard short-circuit (<2 us).	C	C	SG-06
FSR-08	Two IGBT NTC temperature sensors (1oo2 voting) plus one DC link capacitor NTC. Derate at 90 °C; SSO at 105 °C (capacitor rating limit). Critical thresholds shall be stored in ECC memory. (The 90 °C / 105 °C thresholds apply to the DC link capacitor channel, whose devices are rated 105 °C.)	B	B	SG-07
FSR-09	Encoder loss shall cause transition to safe state within 100 ms. No sensorless fallback is implemented (GAP-SW-03, closed).	C	C	SG-08
FSR-10	HVIL shall be monitored continuously. Interruption shall cause immediate PWM disable + HV contactor open request on CAN1 (when a contactor controller is present) within 50 ms.	B	B	SG-09

FSR	Requirement	Tgt	Now	SG
FSR-11	DC link bus voltage shall be monitored with isolated ADC. OV warning threshold → immediate regen disable. Critical OV → SSO within 50 ms.	B	B	SG-10
FSR-12	NCV57100 complementary inputs (IN+/IN-) shall prevent HS+LS simultaneous conduction. Power-on self-test shall confirm.	C	A	SG-12
FSR-13	NCV57100 DESAT detection shall be active on all six IGBTs. A DESAT event shall cause local PWM disable within <2 us, independent of MCU.	C	A	SG-12, SG-14
FSR-14	The STM32 breakpoint input shall cause HW PWM disable within <10 us on any critical fault, independent of main CPU execution.	D	C	SG-13
FSR-15	An independent windowed watchdog shall be maintained. Failure to service shall cause automatic PWM disable + system reset. Timeout ≤50 ms.	D	C	SG-13, SG-01
FSR-16	Power-on self-test (POST) shall cover: ADC references, current sensor offsets, gate driver communications, encoder signal, HVIL continuity, watchdog, NCV57100 DESAT self-test. All checks shall pass before PWM enable.	D	C	SG-13
FSR-17	CAN heartbeat timeouts shall apply safe-state defaults. IO board heartbeat (1 s) loss → safe-state defaults (brake pressed, kickstand down) and tractive effort restricted to zero. CAN1 source-management heartbeat (5 s, when such a node is present) loss → tractive effort restricted to zero.	C	C	SG-01
FSR-18	The tractive effort control limit switch shall be monitored independently of the analog pots. Activation shall override any analog value and command zero tractive effort.	D	C	SG-01
FSR-19	Boot-time CRC-32 shall be computed over safety-critical code and calibration data. Mismatch → PWM enable prevented, fault logged.	D	C	SG-01, SG-13
FSR-20	ECC RAM shall be used for all safety-critical variables. Single-bit errors shall be corrected (SECCDED). Double-bit errors → safe state.	D	C	SG-15

FSR	Requirement	Tgt	Now	SG
FSR-21	DC link bus undervoltage shall be monitored. UV → tractive effort derate; critical UV → safe state. Prevents overcurrent due to insufficient DC link voltage.	B	B	SG-03, SG-10
FSR-22	Generated application code (Section 2.6) shall not be able to inhibit, bypass, delay, or reconfigure any safety mechanism or safe-state path. All torque requests from generated code shall pass through the platform-enforced limits (FSR-02, FSR-03, FSR-07).	D	C	SG-01, SG-13

8. Current Design Coverage

Table 9 - Honest Assessment of Design vs. FSRs

Status vocabulary used throughout this document: **Covered** (implemented in current design), **Planned** (specified, not yet implemented), **Partial** (partially implemented), **To implement** (not started), **Limited** (implemented with documented constraint). No status in this document shall be read as "verified by test" - verification evidence is produced only by execution of the Section 10 test plan and is recorded separately (Section 10.2).

FSR	Tgt	Now	Status	Existing / Planned	Gap
FSR-01	D	D	Covered	Dual pots on both MCUs; independent voters	Achieved via dual-MCU ASIL B(D) decomposition
FSR-02	D	D	Planned	Commanded vs. measured cross-check on both MCUs	Not yet implemented in firmware (Phase 2)
FSR-03	D	C	Covered	Rate limiter implemented	Part of SG-01 decomposition; main MCU handles rate limiting
FSR-04	B	B	Planned	Reverse interlock: speed >100 rpm → reverse clamped	Not yet implemented in firmware
FSR-05	C	C	Covered	Immediate SSO on fault (design decision, Section 2.3); hardware-enforced via six SSO pathways	Ramp-down explicitly rejected (GAP-HW-02 closed, Section 9.2)
FSR-06	C	C	Planned	Uncommanded regen monitor on both MCUs	Not yet implemented in firmware (Phase 2)
FSR-07	C	C	Covered	Dual-MCU independent current monitoring (STM32 analog watchdogs)	10 us detection; DESAT for hard shorts
FSR-08	B	B	Planned	Dual IGBT temp sensors + DC link capacitor sensor (hardware)	1002 voter software not yet implemented (Phase 2)
FSR-09	C	C	Limited	Single encoder (external constraint)	Immediate SSO on loss; no sensorless fallback (GAP-SW-03 closed)
FSR-10	B	B	Covered	HVIL digital input implemented	Verify ≤50 ms E2E
FSR-11	B	B	Covered	DC link isolated ADC	Define OV thresholds
FSR-12	C	A	Covered	NCV57100 complementary inputs	No ASIL credit claimed
FSR-13	C	A	Covered	NCV57100 DESAT on all six	No ASIL credit claimed

FSR	Tgt	Now	Status	Existing / Planned	Gap
FSR-14	D	D	Covered	Breakpoint input to HW PWM disable + 1002 gate drive power kill	Six redundant SSO pathways; either MCU achieves SSO independently
FSR-15	D	C	Covered	Independent watchdog on STM32	On-chip WDT subject to common cause
FSR-16	D	C	Partial	NCV57100 DESAT self-test exists	Expand to all safety functions
FSR-17	C	C	Planned	1-second heartbeat timeout confirmed	Safe defaults on CAN loss
FSR-18	D	C	Covered	Limit switch input implemented	Verify override precedence
FSR-19	D	C	To implement	STM32 flash CRC peripheral available	Add boot-time CRC check
FSR-20	D	C	Covered	STM32H723 has ECC RAM	Enable + DED handler to safe state
FSR-21	B	B	Planned	DC link ADC can measure UV	Define UV thresholds and response
FSR-22	D	C	Planned	Base-image enforcement of interface contract	Codegen toolchain under development; contract ICD to be written (GAP-SW-04)

9. Gap Analysis

9.1. Architecture Gaps

GAP-ARCH-01: SINGLE-CORE MCU WITHOUT INDEPENDENT MONITOR (P0)

ISSUE:

All safety mechanisms execute on one STM32H723. A single MCU fault (clock failure, latch-up, supply collapse) can disable all safety functions simultaneously. The independent watchdog is on-chip and subject to common-cause failure.

IMPACT:

SG-01 and SG-13 target ASIL D, achievable via dual-MCU ASIL B(D) + ASIL B(D) decomposition (Table 7). The remaining gap is the formal ASIL D claim, pending the Dependent Failure Analysis (LIMIT-08).

MITIGATION PATH:

Dual-MCU ASIL B(D) decomposition - implemented. Main MCU + coprocessor each achieve ASIL B(D); combined via 1oo2 voter on safe state actuation.

GAP-ARCH-02: POWER KILL WITHOUT FEEDBACK MONITORING (P1, WAS P0)

ISSUE:

The GATE_DRIVE_PWR1_ENABLE (main MCU) and GATE_DRIVE_PWR2_ENABLE (coprocessor) paths provide a 1oo2 active SSO mechanism. **Feedback:**

GATE_DRIVE_PWR1_FB and GATE_DRIVE_PWR2_FB provide independent per-supply status. When the NCV57100 detects VDD_UVLO (loss of gate drive supply), it asserts FLT (active low), which both MCUs can read. The 1oo2 architecture means a stuck-high GATE_DRIVE_PWR1_ENABLE is not a single-point failure - the coprocessor can still achieve SSO via GATE_DRIVE_PWR2_ENABLE (Path 2b), GATE_DRIVE_RESET (Path 4), or NRST (Path 5). The shared 3.3V rail provides a passive SSO path (NCV57100 pull-down on VDD loss, Path 3).

IMPACT:

SG-13 targets ASIL D via ASIL B(D) decomposition. Six SSO pathways exist (see Section 2.2). The 1oo2 power kill with independent feedback provides diagnostic coverage for the supply kill path.

MITIGATION PATH:

Implemented - GATE_DRIVE_PWR1_FB (main MCU) and GATE_DRIVE_PWR2_FB (coprocessor) provide independent per-supply feedback. Six SSO pathways (TIM1_BKIN; 1oo2 power kill via GATE_DRIVE_PWR1_ENABLE / GATE_DRIVE_PWR2_ENABLE; 3.3 V rail loss; GATE_DRIVE_RESET; coprocessor watchdog/NRST; coprocessor independent fault trigger) provide extensive redundancy. Verify feedback paths in C-17, C-26, C-27, S-10, and S-11.

GAP-ARCH-03: GATE DRIVER PROTECTION CREDIT - CLOSED**ISSUE:**

NCV57100 internal protections are hardware-level and not ASIL-rated (Section 2.7). The OR'd FLT output is a single shared wire, though it is read by both MCUs.

IMPACT ASSESSMENT:

Reviewed per affected safety goal. SG-15 (PWM deadtime violations) does not depend on the gate drivers at all - it is enforced by the coprocessor's independent monitoring of all 6 PWM output pairs; unaffected. SG-12 (shoot-through) is covered by the NCV57100 complementary inputs as the hardware first line, with coprocessor deadtime/stuck monitoring and DESAT (SG-14) as independent detection - no gap in practice. SG-14 (gate driver fault detection) retains one diagnosed path concern - a stuck-active or stuck-inactive OR'd FLT wire - which is caught by the coprocessor's combined READY monitoring and its PWM output cross-check (a real gate fault that the FLT wire fails to report still appears as anomalous phase switching). The residual limitation is the absence of manufacturer qualification data (safety manual/FMEDA), which is not available for this part; no ASIL credit is claimed for the internal protections anywhere in this document.

RESOLUTION:

Closed - analysis complete. No safety goal depends on an ASIL rating of the gate driver; the monitoring coverage above addresses the shared FLT wire. Verification of the cross-check logic remains in C-14, C-15, C-16.

9.2. Component and Software Gaps

GAP-HW-01: HARDWARE OVERCURRENT DETECTION - CLOSED (NOT REQUIRED)

Hard short-circuit protection is handled by NCV57100 DESAT (<2 us). Regular overcurrent (below the DESAT threshold) is detected within

10 US BY THE STM32 ANALOG WATCHDOGS

: both the main STM32H723 and the coprocessor STM32G474 independently monitor all four current sense channels with hardware analog watchdog comparators, so detection does not depend on software sampling rate. Either MCU detecting overcurrent triggers SSO via its independent gate drive power kill path, providing full redundancy - and the coprocessor side runs only fixed, trusted firmware (Section 2.6), so the redundant path does not share the main MCU's software fault surface. **Closed - dual-MCU analog watchdog monitoring is sufficient.**

GAP-HW-02: TRACTIVE EFFORT RAMP-DOWN - CLOSED (REJECTED BY DESIGN DECISION)

Software-controlled torque ramp-down on fault (≤ 200 Nm/s before SSO) was evaluated and **REJECTED**

(Section 2.3): a controlled ramp requires a trustworthy controller, which cannot be assumed once a fault has been detected; hardware paths (DESAT, TIM1_BKIN) force immediate SSO regardless; and a ramping state machine in the base safety image would add safety-critical states and verification burden while being incompatible with the generated-code trust model (Section 2.6). The requirement is replaced by FSR-05 (immediate SSO; detection-to-SSO ≤ 200 ms). The resulting abrupt-torque-loss exposure is recorded as accepted residual risk for H-03/H-03a (Section 2.3; applicable profile document). **Closed - no implementation planned.**

GAP-SW-01: NO BOOT CRC (P1)

FSR-19: Boot CRC verification is not yet implemented. Add a boot-time CRC-32 using the STM32 CRC peripheral to validate safety-critical code and calibration data before PWM enable.

GAP-SW-03: SENSORLESS FALLBACK POLICY - CLOSED

Policy: immediate SSO on encoder loss (FSR-09). No sensorless fallback mode is implemented; a bounded fallback would require trusting speed estimation derived from potentially faulted sensing, which is incompatible with the Section 2.3 philosophy.

GAP-SW-04: CODEGEN TOOL CONFIDENCE AND INTERFACE CONTRACT UNDEFINED (P1, NEW IN V5.0)

The node-based code generation toolchain (Section 2.6) is under development. Open items: (1) no software tool confidence assessment of the generator (ISO 26262-8 TCL); (2) the interface contract between generated code and the base safety image (FSR-22) is not yet documented; (3) freedom-from-interference between generated code and safety mechanisms has not been analyzed or tested. Mitigation: define the contract ICD, enforce limits in the base image, and extend the fault injection plan with generated-code fault cases (e.g., generated code requests out-of-envelope torque, generates no request, or corrupts its own state) before any public release of the codegen feature.

9.3. Gap Summary

Table 10 - Gap Mitigation Priority

Gap	Priority	Mitigation	Effort
Dual MCU with coprocessor	RESOLVED	STM32G474RCTx implemented - 1002 power kill, independent ADC, challenge/response watchdog, independent CAN snoop	Complete
HW overcurrent detection	CLOSED	Dual-MCU STM32 analog watchdogs detect overcurrent within 10 us - sufficient for SSO without damage.	N/A
Torque ramp-down on fault	CLOSED - REJECTED	Replaced by FSR-05 immediate SSO (Section 2.3). Residual risk documented.	N/A
Power kill feedback monitoring	P1	GATE_DRIVE_PWR1_FB and GATE_DRIVE_PWR2_FB provide independent per-supply feedback. Verify in C-17, C-26, C-27, S-10, and S-11.	Low
Gate driver protection credit	CLOSED	No SG depends on gate-driver ASIL rating (GAP-ARCH-03). Coprocessor monitors FLT, READY, all 6 PWM outputs. Verify cross-check logic in C-14, C-15, C-16.	Low
Boot CRC	P1	STM32 CRC peripheral	Low
Sensorless policy	CLOSED	Immediate SSO on encoder loss (FSR-09); no fallback mode	N/A
Codegen tool confidence + contract	P1	Contract ICD, base-image enforcement, generated-code fault cases	Medium
No DFA (ISO 26262-9)	P0	Dependent Failure Analysis	Medium
No EMI/EMC pre-compliance	P1	CISPR 25 pre-compliance test	Medium

Note: With the dual-MCU architecture (STM32H723 + STM32G474 coprocessor), ASIL D is achievable for SG-01 and SG-13 via ASIL B(D) decomposition. The four hazards previously limited to ASIL A (H-06, H-16, H-17, and H-13 safe state failure) are now fully covered: H-06 by dual-MCU independent current monitoring (10 us analog watchdog detection + independent power kill), H-16 by coprocessor

FLT/READY/PWM monitoring, H-17 by coprocessor independent deadtime monitoring, and H-13 by six redundant SSO pathways. GAP-HW-01 (HW overcurrent detection) is closed - dual-MCU analog watchdog monitoring is sufficient. No hazards remain below their target ASIL under the applicable profile assessment.

10. Fault Injection Test Plan

10.1. Test Philosophy

The purpose of this Fault Injection Test Plan is to provide a comprehensive, traceable methodology for verifying that the safety mechanisms implemented in the control module detect faults and transition to the defined safe state (immediate SSO, Section 2.3) within the required time budgets. The test plan defines **92 tests** organized into four categories:

- **Component-Level Tests (C-01 to C-50):** Individual hardware component validation - inject faults into a single sensor, input, or protection circuit and verify detection and safe state entry.
- **System-Level Tests (S-01 to S-19):** Full-system fault scenarios with the complete hardware and software running closed-loop control.
- **Integration-Level Tests (I-01 to I-18):** External interface and communication fault scenarios (DC source management node, IO board, CAN bus).
- **Environmental Tests (E-01 to E-12):** Environmental and stress type tests. **The entire E-series is deferred** - the project does not currently have access to an environmental chamber, vibration table, EMC chamber, ESD gun, or water spray rig. The E-series is retained as a stub reference plan (Section 10.7) for a future type-test campaign and shall not be cited as covering any Safety Goal, FSR, or hazard in the current campaign.

Each test case is designed with the following principles:

1. **Every Safety Goal (SG-01 through SG-15) is covered by at least one test case** that is executable with available equipment.
2. **Every Functional Safety Requirement (FSR-01 through FSR-22) is covered by at least one executable test case** (FSR-22 coverage is planned as generated-code fault cases per GAP-SW-04 and is not yet elaborated).
3. **Every identified hazard (H-01 through H-17, including H-03a) is covered by at least one executable test case** at the drive-boundary level; vehicle-level validation limits are documented in Section 10.10.
4. **Response time requirements shall be verified** where measurable (e.g., <10 us HW PWM disable, ≤50 ms WDT timeout, ≤200 ms detection-to-SSO).
5. **Fault injection shall be realistic** - faults represent credible failure modes observed in traction power electronics systems.
6. **Tests shall be independently executable** where possible to allow incremental validation as software matures.

7. **Only tests that can actually be executed with available equipment are scheduled in the current campaign.** Each test carries an explicit executability status (Section 10.3).

10.1.1. Test Status Vocabulary

The following vocabulary shall be used consistently for every test and requirement:

Term	Meaning
Defined	Test procedure and acceptance criteria written; not yet executed.
Executable	All required equipment and facilities are available; the test can be run in the current campaign.
Conditional	Executable subject to a stated minor prerequisite (e.g., a small LV bench supply).
Deferred	Cannot be executed with available equipment or facilities; scheduled for a future campaign or external lab.
Executed	Test has been run; raw evidence (telemetry, video, scope captures) recorded per Section 10.2.3.
Verified	Executed, passed, and reviewed; evidence reference entered in the traceability matrices.

10.1.2. Statement on Execution Records

This section
DEFINES
the fault injection test plan and acceptance criteria. Test execution records, measured results, telemetry logs, and video/scope evidence shall be maintained separately in the OpenVVVF verification evidence repository and summarized in the OpenVVVF Verification Report(s). This document shall be updated only to reflect changes to the plan itself. As of this revision, all tests are **Defined**; none are **Executed** or **Verified**.

10.2. Test Environment

10.2.1. Available Test Equipment

The following equipment is **available** for the current campaign. Tests requiring anything not on this list are marked Conditional or Deferred.

Table 11 - Available Test Equipment

Item	Description	Used For
Test article	Control module PCB with STM32H723 + STM32G474, six NCV57100, IGBT power stage (200 V class board; testing limited to ≤ 175 V DC, nominal 140 V), all sensors	Device under test (DUT)
DC link source	Programmable bidirectional DC supply, 0–1500 V DC, –50 A to +50 A (current-limited; provides both sourcing and sinking for regen tests)	DC link for all power tests; energize-into-fault short tests
Dyno	4-quadrant motor dynamometer with speed and torque measurement and programmable load	All load tests, regen tests, full-load characterization
Test motor	Low-voltage PMSM on dyno	Closed-loop traction motor control testing
Oscilloscope	4-channel, with HV differential probes and current probes	Timing verification of PWM disable, DESAT response, gate signals, deadtime
CAN interface	USB-CAN adapter (PCAN or equivalent)	CAN traffic monitoring, CAN node simulation (source management, IO board, charger, ABS, display), fuzzing
Debug probe	ST-Link / J-Link with halt and memory access	CPU-halt fault injection (C-13), ECC/flash corruption (C-18–C-20, C-39)
Throttle simulation	Two programmable DC supplies feeding the throttle wiper inputs	C-01–C-04, S-01 (method note, Section 10.4)
Thermal camera	Infrared camera	Full-load thermal survey (S-06), hotspot identification, post-short inspection
Heat gun	Localized heating of NTC sensors	C-08, C-35 (simulated over-temperature)
RTE (Real Time Examiner)	Host tool connected via CAN or debug interface	Internal variable monitoring, tractive effort commands, fault status

Item	Description	Used For
Video recording	Camera(s) covering DUT, scope screen, and test area	Evidence capture for every test (Section 10.2.3)

10.2.2. Equipment Not Available (Drives Deferred Status)

Item	Consequence
Insulation tester (megohmmeter) / HiPot tester	C-50 uses the alternative applied-voltage leakage method (see C-50 procedure).
Short-circuit contactor	C-31–C-34 use the energize-into-fault method: the short is bolted on de-energized, then the DC link is energized via the programmable supply at stepped voltage (see C-31 procedure). Mid-operation short injection is not performed; limitation documented in Section 10.10 (LIMIT-10).
Small programmable LV bench supply (for 3.3 V / 12 V / 5 V rail wiggling)	C-21, C-22, C-24, C-25 are Conditional on availability of such a supply (the throttle-simulation supplies may serve if rated appropriately).
Thermal chamber, humidity chamber, vibration table, EMC chamber, ESD gun, water spray rig	E-01 through E-12 Deferred (type tests).
Shaft voltage / bearing-current brush rig	C-36 Deferred pending construction of the measurement fixture.

10.2.3. Test Records and Evidence

Every executed test shall produce the following evidence artifacts:

1. **Telemetry log** - RTE/CAN capture of internal variables, fault status, and tractive effort commands for the full test duration.
2. **Video recording** - continuous video covering the DUT, the oscilloscope screen, and the test area, narrated with the procedure step being performed.
3. **Scope captures** - saved waveforms for every timing-critical measurement (PWM disable, DESAT response, deadtime, etc.).

Naming convention: `<TestID>_run<N>_<YYYY-MM-DD>_<condition>.<ext>` , e.g., `C-15_run2_2026-08-14_60V.mp4` , with the telemetry log and scope captures sharing the same base name. Evidence references shall be entered into the per-test **Evidence** field and the traceability matrices (Section 10.8) upon execution. Evidence shall be published alongside this document in the project repository.

10.3. Test Status Summary

Table 12 - Executability Summary (v5.0 Campaign)

Block	Tests	Status
Sensor/input faults	C-01–C-09	Executable (throttle via DC supplies; temp via heat gun; manual injection)
DC link & HVIL	C-10–C-12	Executable
MCU/safety-path faults	C-13–C-20, C-39, C-41, C-43	Executable
LV rail faults	C-21, C-22, C-24, C-25	Conditional - requires small programmable LV bench supply
Rail/gate-supply shorts	C-23, C-26, C-27	Executable (current-limited fixtures; C-26/27 via energize-into-fault)
Phase faults (open)	C-28–C-30	Executable (manual disconnect under load)
Phase faults (short)	C-31–C-34	Executable via energize-into-fault at stepped voltage (50 V → 140 V max)
Cap temp / ADC / SPI / thermal runaway / deadtime	C-35, C-41, C-42, C-45, C-49	Executable
Bearing current	C-36	Deferred - requires shaft brush fixture
Isolation	C-50	Executable via alternative 1 kV leakage method
System tests	S-01–S-19	Executable (4-quadrant dyno, thermal camera available)
Integration tests	I-01–I-18	Executable (CAN simulation)
Environmental tests	E-01–E-12	Deferred - type tests; no environmental equipment available

Counts: **84 Defined-Executable**, **4 Defined-Conditional (C-21, C-22, C-24, C-25 - pending LV bench supply)**, **1 Deferred-equipment (C-36)**, **12 Deferred-type-test (E-series)**. Total 101 line items including the E-series stubs; 92 tests in the current plan.

10.4. Component-Level Tests

Method note - throttle simulation: For C-01 through C-04 and S-01, the dual throttle potentiometer wipers shall be simulated by two programmable DC supplies (0–5 V, common ground with the DUT). This permits precise, repeatable discrepancy, drift, short-to-rail, and short-to-ground injection. This method simulates the wiper signal only; it does not exercise ratiometric behavior against the sensor 5 V rail (rail faults are covered separately by C-24). At least one test in the campaign (C-05) shall use the real mechanical throttle assembly including the end-travel limit switch so the end-to-end path through the physical connector is exercised.

Method note - manual fault injection: Open-circuit faults shall be injected by physically disconnecting the relevant wire or connector during operation (no relay rig is used in this campaign). Gradual-drift faults shall be injected by ramping or stepping the simulating DC supply. Actual injection timing shall be captured from the telemetry record and video; exact repeatability of the injection instant is not required.

C-01: Tractive Effort Control Potentiometer 1 Open Circuit

Objective: Verify FSR-01 - dual tractive effort control plausibility shall detect an open circuit on the primary channel.

Covered: SG-01 (ASIL D), FSR-01, H-01

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Connect throttle simulation supplies (Section 10.2.1) with both channels functional. System at key-on, traction motor not running.
2. Apply 50% tractive effort request via both channels (matched within 2%).
3. While maintaining input, open-circuit channel 1 (disconnect at PCB).
4. Observe system response via RTE and oscilloscope on PWM outputs.
5. Repeat with traction motor spinning at 50% rated speed under dyno load.

Acceptance Criteria: The system shall detect channel 1 out-of-range / discrepancy >5% within <100 ms and shall transition to SSO. No tractive effort shall be produced after the fault. The fault shall be logged with the correct DTC.

Rationale: An open circuit on one channel is a credible wiring failure. The dual-channel plausibility check (FSR-01) must detect the discrepancy and enter safe state before any unintended tractive effort can be commanded. Directly addresses H-01.

C-02: Tractive Effort Control Channel 2 Shorted to +5 V

Objective: Verify FSR-01 - the plausibility check shall detect short-to-rail on the secondary channel.

Covered: SG-01 (ASIL D), FSR-01, H-01

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Both channels functional. System at key-on.
2. Apply 25% request on channel 1; drive channel 2 to +5 V via the simulation supply (simulating wiring short).
3. Observe response via RTE and scope.
4. Repeat with traction motor running at 25% speed under load.

Acceptance Criteria: Discrepancy >5% shall be detected within <100 ms. Safe state shall be entered. Fault shall be logged.

Rationale: Short-to-rail is a common wiring fault (chafed harness). Distinct failure mode from C-01; verifies the plausibility check works for high anomalies.

C-03: Tractive Effort Control Channel 1 Shorted to Ground

Objective: Verify FSR-01 - short-to-ground detection on the primary channel.

Covered: SG-01 (ASIL D), FSR-01, H-01

Status: Executable - Defined | **Evidence:** -

Procedure: Drive channel 1 to 0 V / ground while channel 2 is at 50%. Observe response. Repeat under motor load.

Acceptance Criteria: Discrepancy shall be detected within <100 ms. Safe state shall be entered. Fault shall be logged.

Rationale: Ground short is distinct from open and +5 V short (different ADC reading). Verifies robustness across all three common wiring fault modes.

C-04: Tractive Effort Control Drift (Gradual Divergence)

Objective: Verify FSR-01 shall detect gradual channel mismatch (sensor degradation).

Covered: SG-01 (ASIL D), FSR-01, H-01

Status: Executable - Defined | **Evidence:** -

Procedure: Using the throttle simulation supplies, gradually increase the offset between channel 1 and channel 2 from 0% to 10% over 10 seconds while the traction motor runs at constant speed. Record the trip point from telemetry.

Acceptance Criteria: The fault shall trigger when discrepancy exceeds the 5% threshold. No false trips shall occur below threshold.

Rationale: Gradual drift (wear, aging) must be distinguished from normal variation. Verifies threshold calibration - neither nuisance trips nor missed faults.

C-05: Tractive Effort Control Limit Switch Activation at Speed

Objective: Verify FSR-18 - the limit switch shall independently command zero tractive effort, overriding analog values.

Covered: SG-01 (ASIL D), FSR-18, H-01

Status: Executable - Defined | **Evidence:** -

Procedure: This test shall use the **real mechanical throttle assembly** (not the simulation supplies).

1. Traction motor running at 50% rated speed under dyno load with 50% tractive effort request applied.
2. Activate the tractive effort control limit switch (mechanical end-stop) while maintaining potentiometer position.
3. Observe tractive effort command and PWM output via RTE and scope.

Acceptance Criteria: The tractive effort command shall drop to zero within <50 ms of limit switch activation, regardless of potentiometer position. PWM shall be disabled or zero duty. Fault shall be logged.

Rationale: The limit switch is an independent hardware path to zero tractive effort - the last-resort protection against stuck cable or sensor malfunction. Also exercises the physical connector path end-to-end.

C-06: Phase Current Sensor Offset Drift

Objective: Verify FSR-02 - tractive effort command plausibility shall detect current sensor offset error.

Covered: SG-01 (ASIL D), SG-06 (ASIL C), FSR-02, H-01, H-06

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Traction motor running at 50% rated tractive effort under dyno load.
2. Inject DC offset (+20% of rated current) into one phase current sensor via external bias circuit.
3. Observe commanded tractive effort vs. measured current. Record the trip point.
4. Repeat with -20% offset.

Acceptance Criteria: Plausibility deviation >20% shall be detected within <100 ms. Safe state shall be entered.

Rationale: Sensor offset drift causes the MCU to misread actual current. Verifies the end-to-end plausibility chain (FSR-02).

C-07: DC Link Current Sensor Open Circuit

Objective: Verify FSR-02 - loss of DC link current sensor shall be detected.

Covered: SG-01 (ASIL D), FSR-02, FSR-07, H-01, H-06

Status: Executable - Defined | **Evidence:** -

Procedure: Open-circuit the DC link current sensor signal wire while the traction motor runs at 25% load. Observe plausibility check and safe state entry.

Acceptance Criteria: Sensor out-of-range shall be detected. If a reference signal is present: reference mismatch shall be detected. Safe state within <200 ms.

Rationale: The DC link sensor provides the sum-current check against phase currents. Verifies graceful handling of its loss.

C-08: IGBT Overtemperature (Simulated)

Objective: Verify FSR-08 - 1oo2 temperature voting and progressive derating.

Covered: SG-07 (ASIL B), FSR-08, H-07

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Use a heat gun or programmable resistor to elevate one IGBT temp sensor reading above the warning threshold while the other remains normal.
2. Observe tractive effort derating via RTE.
3. Elevate the second sensor to the warning threshold. Verify further derating.
4. Elevate both above the critical threshold. Verify SSO entry.
5. Test single-sensor failure: one sensor stuck implausibly high while the other is normal. Verify discrepancy detection triggers the fault response (a stuck-high sensor causes derating - safety over availability).

Acceptance Criteria: Progressive derate shall occur at warning thresholds. SSO shall be entered at the critical threshold. Either sensor reaching threshold shall trigger the response (1oo2); sensor discrepancy shall be detected. Response times: derate <500 ms; SSO <1 s from critical threshold crossing.

Rationale: IGBT thermal runaway is a credible failure mode. Verifies both the temperature response curve and the voting logic. Note: derating is pre-fault thermal management; once the critical threshold is crossed, the response is immediate SSO (Section 2.3).

C-09: Traction Motor Encoder Signal Loss

Objective: Verify FSR-09 - encoder loss detection and safe state entry.

Covered: SG-08 (ASIL C), FSR-09, H-08

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Traction motor spinning at 50% rated speed under dyno load (closed-loop FOC).
2. Disconnect encoder channel (manual open circuit).
3. Observe FOC behavior and safe state entry via RTE and scope.

-
4. Repeat with encoder supply disconnected (all channels lost).
 5. If sensorless fallback is implemented: verify bounded operation (≤ 2 s, $\leq 30\%$ tractive effort) before SSO.

Acceptance Criteria: Encoder loss shall be detected within <100 ms. Safe state shall be entered. If sensorless fallback: bounded to ≤ 2 s and $\leq 30\%$ tractive effort, then SSO. Fault shall be logged with the correct DTC.

Rationale: Loss of position feedback at speed causes FOC to lose synchronization (H-08). The single encoder has no redundancy; immediate SSO is required.

C-10: DC Link Bus Overvoltage (Simulated)

Objective: Verify FSR-11 - DC link overvoltage detection and regen disable.

Covered: SG-10 (ASIL B), FSR-11, H-10

Status: Executable - Defined | **Evidence:** -

Procedure:

1. System running with DC link at nominal voltage (≤ 140 V). Traction motor spinning with regen active (4-quadrant dyno driving, supply sinking).
2. Gradually raise the DC link voltage via the programmable supply to the OV warning threshold.
3. Verify regen is disabled/reduced.
4. Continue raising to the critical OV threshold (do not exceed 175 V on the 200 V-class board).
5. Verify SSO within <50 ms of critical threshold crossing.

Acceptance Criteria: Regen shall be disabled at the warning threshold. SSO shall occur at the critical threshold within <50 ms. No overvoltage damage to DC link capacitors or semiconductors.

Rationale: Overvoltage occurs during hard regen or source-side voltage excursions. Both thresholds (warning $\rightarrow$ regen disable; critical $\rightarrow$ SSO) must be verified.

C-11: DC Link Bus Undervoltage (Simulated)

Objective: Verify FSR-21 - DC link undervoltage detection and response.

Covered: SG-03 (ASIL C), SG-10 (ASIL B), FSR-21, H-03

Status: Executable - Defined | **Evidence:** -

Procedure: Gradually reduce the DC link voltage via the programmable supply while the traction motor runs at 50% load. Observe derating and safe state entry at the critical UV threshold.

Acceptance Criteria: Tractive effort shall be derated progressively as bus voltage drops. Safe state shall be entered at critical UV (immediate SSO per FSR-05). No overcurrent event shall occur due to insufficient DC link voltage.

Rationale: Insufficient DC link voltage saturates the current controller, risking overcurrent when voltage recovers.

C-12: HVIL Interruption

Objective: Verify FSR-10 - HVIL loop interruption detection and response.

Covered: SG-09 (ASIL A), FSR-10, H-09

Status: Executable - Defined | **Evidence:** -

Procedure:

1. System at key-on with HVIL loop intact.
2. Open the HVIL loop (disconnect HVIL connector - the intended field mechanism).
3. Measure time from HVIL open to PWM disable and to contactor open request on CAN1.

Acceptance Criteria: PWM shall be disabled within <50 ms. Contactor open request shall be transmitted on CAN1 within <100 ms. Fault shall be logged.

Rationale: HVIL interruption indicates connector disconnection or interlock trigger. Both VCU-side responses (PWM disable, CAN1 open request) shall be verified; contactor actuation is BMS/OEM-domain.

C-13: Watchdog Timeout (STM32 Failure to Service)

Objective: Verify FSR-15 - the independent watchdog shall detect MCU runaway and force reset.

Covered: SG-13 (ASIL D), SG-01 (ASIL D), FSR-15, H-13, H-14

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Traction motor running at 50% load.
2. Via debug probe, halt CPU execution (simulating code runaway).
3. Measure time from CPU halt to PWM disable and system reset.
4. Alternatively, use a firmware build that intentionally stops servicing the watchdog after a trigger condition.

Acceptance Criteria: PWM disable and system reset shall occur within the watchdog timeout (≤ 50 ms). No tractive effort shall be produced during or after reset until POST completes and a key cycle occurs.

Rationale: CPU runaway can leave PWM at constant duty (H-14). The halt-via-debug method is a realistic fault injection for this failure mode.

C-14: STM32 Breakpoint Input (HW PWM Disable)

Objective: Verify FSR-14 - the hardware breakpoint input shall disable all PWM within <10 μ s, independent of software.

Covered: SG-13 (ASIL D), FSR-14, H-13

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Traction motor running at 50% load with active PWM.
2. Assert the breakpoint input pin via external switch.
3. Measure time from assertion to all six PWM outputs low, using the oscilloscope.
4. Verify PWM remains disabled while the breakpoint is held.
5. De-assert and verify PWM does NOT resume without system reset and POST.

Acceptance Criteria: All PWM outputs shall be disabled within <10 us of assertion. This shall be demonstrated with the CPU halted via debugger (hardware-only path). PWM shall not auto-resume.

Rationale: The breakpoint input is the fastest safe-state path and must work with a completely non-functional CPU. The <10 us requirement addresses shoot-through and other time-critical faults.

C-15: Gate Driver DESAT (Simulated Short Circuit)

Objective: Verify FSR-13 - NCV57100 DESAT protection shall detect and respond to a simulated short circuit.

Covered: SG-12 (ASIL C), SG-14 (ASIL C), FSR-13, H-12, H-16

Status: Executable - Defined | **Evidence:** -

Procedure:

1. System at key-on with DC link present. Gate drivers active.
2. Use a DESAT test fixture to momentarily pull the DESAT pin above threshold (or inject a brief low-energy overcurrent pulse).
3. Measure FLT response time and PWM disable via scope.
4. Verify soft turn-off slope (not hard shutoff).
5. Verify FLT is latched and readable by both MCUs.

Acceptance Criteria: DESAT shall be detected and PWM disabled within <2 us. Soft turn-off shall be observed. FLT shall be asserted and latched. The system shall enter safe state.

Rationale: DESAT is the primary short-circuit protection. Verifying its response time and behavior is essential to the overall safety argument and forms the basis for the self-test (C-16).

C-16: Gate Driver DESAT Self-Test at Power-On

Objective: Verify FSR-16 - the DESAT self-test shall confirm protection circuit function before PWM enable.

Covered: SG-12 (ASIL C), SG-14 (ASIL C), FSR-16, H-12, H-16

Status: Executable - Defined | **Evidence:** -

Procedure: Power cycle the system. Observe the DESAT self-test sequence. Verify PWM is not enabled until all six gate drivers pass. Introduce a fault in one DESAT circuit (e.g., open DESAT diode) and verify the system refuses to enable PWM.

Acceptance Criteria: Self-test shall complete on all six channels. PWM enable shall be gated by self-test pass. With an injected DESAT fault: the system shall remain in safe state, log the fault, and never enable PWM.

Rationale: A failed DESAT circuit is a latent fault that would prevent short-circuit detection. POST must catch it before operation (latent fault coverage).

C-17: Gate Driver UVLO (Simulated Low Supply)

Objective: Verify gate driver UVLO shall prevent operation at insufficient gate drive voltage.

Covered: SG-12 (ASIL C), FSR-12, H-12

Status: Executable - Defined | **Evidence:** -

Procedure: Gradually reduce the +15 V gate driver supply while the system is operating. Record the UVLO trigger point and PWM disable.

Acceptance Criteria: UVLO shall trigger at $V_{UVLO-} \approx 11.3$ V. All PWM shall be disabled. FLT shall be asserted. Safe state shall be entered.

Rationale: Insufficient gate drive causes linear-region IGBT operation and thermal destruction. UVLO forces gate OFF when supply is inadequate.

C-18: ECC RAM Single-Bit Error Injection

Objective: Verify FSR-20 - ECC RAM shall correct single-bit errors and allow continued operation.

Covered: SG-13 (ASIL D), SG-15 (ASIL C), FSR-20

Status: Executable - Defined | **Evidence:** -

Procedure: Use the STM32 ECC error injection capability (if available) or the debug probe to flip a single bit in a safety-critical RAM location (e.g., tractive effort limit variable). Observe system behavior via RTE.

Acceptance Criteria: The single-bit error shall be detected and corrected. The system shall continue operating. The error shall be logged. No unsafe state shall be entered.

Rationale: Radiation and EMI can corrupt RAM. SECDED ECC must handle single-bit errors transparently without false trips.

C-19: ECC RAM Double-Bit Error Injection

Objective: Verify FSR-20 - double-bit errors shall trigger safe state (uncorrectable).

Covered: SG-13 (ASIL D), FSR-20

Status: Executable - Defined | **Evidence:** -

Procedure: Flip two bits in a safety-critical RAM location. Observe system response.

Acceptance Criteria: The double-bit error shall be detected. Safe state shall be entered immediately. A fatal error shall be logged. The system shall require reset.

Rationale: Double-bit errors are uncorrectable; corrupted data could be a safety-critical variable.

C-20: Boot CRC Mismatch

Objective: Verify FSR-19 - boot CRC shall prevent operation with corrupted firmware.

Covered: SG-01 (ASIL D), SG-13 (ASIL D), FSR-19, H-15

Status: Executable - Defined | **Evidence:** -

Procedure: Deliberately corrupt one byte in the safety-critical code flash region (debugger or flash tool). Power cycle and observe boot behavior.

Acceptance Criteria: The CRC-32 mismatch shall be detected at boot. PWM enable shall be prevented. The fault shall be logged. The system shall remain in safe state.

Rationale: Corrupted firmware could modify tractive effort mapping, safety thresholds, or fault handling (H-15).

C-21: STM32 Supply Brownout - Gradual Vdd Drop

Objective: Verify brownout detection (BOR) shall trigger safe state before MCU operation becomes unreliable.

Covered: SG-13 (ASIL D), FSR-14, FSR-15, H-13, H-14

Status: Conditional - requires small programmable LV bench supply | **Evidence:** -

Procedure:

1. System operating at 50% tractive effort. Vdd = 3.3 V nominal.
2. Using the LV programmable supply, ramp Vdd down gradually at 10 mV/s.
3. Observe BOR threshold. Verify reset/assertion before Vdd reaches 2.5 V.
4. Verify PWM disabled at BOR assertion and safe state entered.
5. Repeat at 100 mV/s and 1 mV/s; repeat at idle, full load, and regen.

Acceptance Criteria: BOR shall assert at a consistent threshold (± 50 mV). PWM shall be disabled before Vdd < 2.5 V. No erratic PWM behavior shall occur during decay. Tractive effort shall be zero before the MCU becomes unreliable.

Rationale: A declining supply can put the MCU in an undefined region with random PWM output. BOR must catch this first.

C-22: Brownout Recovery - Power Dip Ride-Through

Objective: Verify system behavior during brief power dips and recovery.

Covered: SG-13 (ASIL D), FSR-16, H-13

Status: Conditional - requires small programmable LV bench supply | **Evidence:** -

Procedure:

1. System operating at 50% tractive effort.
2. Apply brief Vdd dip: 3.3 V → 2.8 V for 10 ms (above BOR). Verify continued operation.
3. Apply brief Vdd dip: 3.3 V → 2.6 V for 5 ms (below BOR). Verify BOR reset.
4. Apply Vdd interruption: 3.3 V → 0 V for 100 ms → 3.3 V. Verify full POST on recovery.
5. Repeat with dip on the +12 V rail while monitoring gate driver UVLO.

Acceptance Criteria: Dips above BOR: uninterrupted operation. Dips below BOR: clean reset, PWM disabled, POST on recovery. +12 V dip: NCV57100 UVLO triggers, PWM disabled. In all cases the safe state shall be maintained during the anomaly.

Rationale: Real-world power disturbances must produce clean ride-through or clean reset - never an undefined operational state.

C-23: +12 V Logic Rail Short to Ground

Objective: Verify system response when the +12 V logic rail is shorted to ground.

Covered: SG-13 (ASIL D), FSR-14, FSR-15, H-13

Status: Executable - Defined | **Evidence:** -

Procedure:

1. System operating at 50% tractive effort. +12 V rail monitored.
2. Apply a controlled short to ground on the +12 V rail via current-limited fixture (<5 A).
3. Observe: STM32 supply (3.3 V via dedicated DC/DC), gate driver supplies, CAN transceivers.
4. Record which subsystems lose power and which remain operational.
5. Remove short. Verify recovery behavior.

Acceptance Criteria: If +12 V collapse causes 3.3 V dropout: BOR shall trigger and safe state shall be entered. Gate driver isolated supplies shall remain operational or UVLO shall trigger safe state. No erratic PWM during collapse. Short removal shall require key cycle to resume.

Rationale: A +12 V short (chafed wiring, failed load, moisture) must fail safely via BOR and/or gate driver UVLO.

C-24: +5 V Sensor Rail Short to Ground

Objective: Verify system response when the +5 V sensor supply is shorted.

Covered: SG-01 (ASIL D), SG-13 (ASIL D), FSR-01, FSR-09, H-01, H-08

Status: Conditional - requires current-limited LV fixture/supply | **Evidence:** -

Procedure:

1. System operating. +5 V rail powers throttle pots, current sensor references, encoder.
2. Apply a controlled short on the +5 V rail (current-limited to <2 A).
3. Observe throttle readings (zero/OOR) and current sensor reference loss.
4. Verify FSR-01 catches pot OOR; verify FSR-09 catches encoder loss (if encoder powered from +5 V).
5. Verify safe state entry before any incorrect tractive effort is produced.

Acceptance Criteria: The +5 V short shall be detected via sensor OOR. Safe state shall be entered within <200 ms. No tractive effort shall be produced from invalid sensor data. Fault shall be logged with a distinct DTC.

Rationale: A shorted sensor rail makes all sensors read zero/OOR; the system must recognize fault, not "zero throttle."

C-25: +3.3 V MCU Supply Short to Ground

Objective: Verify safe state behavior on MCU supply collapse.

Covered: SG-13 (ASIL D), FSR-14, FSR-15, H-13

Status: Conditional - requires current-limited LV fixture/supply | **Evidence:** -

Procedure:

1. System operating at 50% tractive effort. 3.3 V rail monitored.
2. Apply a controlled short on the 3.3 V rail (current-limited).
3. Observe BOR behavior; if the short is faster than BOR response, observe gate driver behavior independently.
4. Verify breakpoint PWM disable triggers as the supply collapses.
5. Verify watchdog triggers if the CPU stalls.

Acceptance Criteria: At least one safe-state path shall trigger (BOR, watchdog, or breakpoint). PWM shall be disabled. No sustained erratic operation. Key cycle shall be required after short removal.

Rationale: The 3.3 V short is the worst-case supply fault; multiple independent safe-state paths must exist.

C-26: Gate Driver +15 V Supply Short

Objective: Verify NCV57100 UVLO response when a +15 V gate drive supply is shorted.

Covered: SG-12 (ASIL C), SG-14 (ASIL C), FSR-12, FSR-13, H-12, H-16

Status: Executable - Defined (energize-into-fault variant permitted) | **Evidence:** -

Procedure:

1. System operating. Individual gate driver +15 V supplies monitored.
2. Short the +15 V supply of one gate driver (U-phase high-side) to ground via current-limited fixture. (If mid-run shorting is judged hazardous, the short may be bolted on de-energized and the system energized into the fault; record which variant was used.)
3. Observe NCV57100 UVLO trigger. Measure the threshold (typ. 11.3 V).
4. Verify FLT asserted; PWM disabled for that phase; system safe state (not single-phase operation).
5. Repeat for all six gate driver positions.

Acceptance Criteria: UVLO shall trigger at $V_{UVLO} \approx 11.3 \text{ V} (\pm 0.5 \text{ V})$. FLT shall be asserted. PWM shall be disabled. Safe state shall be entered. All six positions shall behave consistently. No IGBT damage.

Rationale: Each gate driver has its own isolated +15 V supply; a short must produce FLT + safe state, not phase imbalance.

C-27: Gate Driver –9 V Supply Short

Objective: Verify NCV57100 response when the negative gate drive supply is lost/shorted.

Covered: SG-12 (ASIL C), FSR-12, H-12

Status: Executable - Defined (energize-into-fault variant permitted) | **Evidence:** -

Procedure: As C-26, but short the –9 V supply to ground for each gate driver position.

Acceptance Criteria: Negative supply loss shall be detected. FLT shall be asserted. Safe state shall be entered. No shoot-through shall occur.

Rationale: Loss of the negative rail removes the Miller current return path and risks dv/dt-induced false turn-on.

C-28: Phase U Open Circuit (Motor Disconnect)

Objective: Verify the system shall detect and respond to an open-circuited motor phase.

Covered: SG-08 (ASIL C), FSR-09, H-08

Status: Executable - Defined | **Evidence:** -

Procedure:

1. System operating at 30% tractive effort on dyno, closed-loop FOC.
2. Open Phase U (manual disconnect at the series junction).
3. Observe current readings: Phase U → zero; V/W imbalanced.
4. Verify FSR-02 plausibility detects commanded vs. actual mismatch.
5. Verify safe state entry within <200 ms.
6. Repeat at low speed, high speed, and regen.

Acceptance Criteria: The open phase shall be detected via current imbalance. Safe state shall be entered within <200 ms. No sustained single-phase operation. Fault shall be logged with a specific DTC.

Rationale: FOC cannot maintain control with one phase open; single-phase operation causes severe torque ripple and potential motor damage.

C-29: Phase V Open Circuit

Objective: As C-28 for Phase V.

Covered: SG-08 (ASIL C), FSR-09, H-08

Status: Executable - Defined | **Evidence:** -

Procedure: Identical to C-28, opening Phase V.

Acceptance Criteria: As C-28.

Rationale: All three phases shall be independently validated; detection behavior may differ per phase due to FOC coordinate transform dependencies.

C-30: Phase W Open Circuit

Objective: As C-28 for Phase W.

Covered: SG-08 (ASIL C), FSR-09, H-08

Status: Executable - Defined | **Evidence:** -

Procedure: Identical to C-28, opening Phase W.

Acceptance Criteria: As C-28.

Rationale: As C-29.

C-31: Phase-to-Phase Short (U-V) - Energize-Into-Fault

Objective: Verify DESAT and overcurrent protection respond to a phase-to-phase short circuit.

Covered: SG-12 (ASIL C), SG-14 (ASIL C), FSR-13, H-12, H-16

Status: Executable - Defined | **Evidence:** -

METHOD NOTE (NO SHORTING CONTACTOR AVAILABLE):

This test uses the **energize-into-fault** method. The short is bolted across the phase leads with the system fully de-energized and verified with a DMM. The DC link is then energized via the programmable supply (which provides both the contactor function and current limiting), starting at reduced voltage. Mid-operation short injection is not performed in this campaign (LIMIT-10).

Procedure:

1. De-energize the system. Confirm DC link fully discharged per the pre-charge/discharge protocol.

2. Bolt a low-inductance short between Phase U and Phase V leads. Verify continuity with DMM.
3. Install blast shield. Establish remote supply activation. Clear personnel from the test area. Start video and telemetry recording.
4. Confirm DESAT self-test (C-16) passed on the same day. **If C-16 has not been run within 24 hours, do not proceed.**
5. Energize the DC link at 50 V with the supply current limit set low. Command a single PWM pulse / minimal duty on the shorted phases.
6. Measure DESAT response time (<2 us target), peak current, and soft turn-off on the scope.
7. De-energize. Inspect IGBTs (visual + thermal camera). Verify FLT latched and fault logged.
8. If the protection operated correctly, repeat at stepped voltages (e.g., 75 V, 100 V, 140 V maximum on the 200 V-class board), inspecting after each step.

Acceptance Criteria: DESAT shall trigger within <2 us. Peak current shall be limited by circuit inductance. Soft turn-off shall be observed. No IGBT damage. FLT latched. Safe state entered. System shall require reset.

Rationale: Phase-to-phase short is the most severe inverter fault (H-12). Validates the full chain: DESAT → soft turn-off → FLT → safe state. **WARNING:** even at reduced voltage, fault energy is destructive if protection fails. Remote operation and blast shielding are mandatory.

C-32: Phase-to-Phase Short (V-W) - Energize-Into-Fault

Objective: As C-31 for the V-W phase combination.

Covered: SG-12 (ASIL C), SG-14 (ASIL C), FSR-13, H-12

Status: Executable - Defined | **Evidence:** -

Procedure: Identical to C-31 (energize-into-fault), with the short bolted across V-W. One phase pair is tested at a time; each pair is a separate, complete run with its own evidence set.

Acceptance Criteria: As C-31.

C-33: Phase-to-Phase Short (U-W) - Energize-Into-Fault

Objective: As C-31 for the U-W phase combination.

Covered: SG-12 (ASIL C), SG-14 (ASIL C), FSR-13, H-12

Status: Executable - Defined | **Evidence:** -

Procedure: Identical to C-31 (energize-into-fault), with the short bolted across U-W. One phase pair is tested at a time; each pair is a separate, complete run with its own evidence set.

Acceptance Criteria: As C-31.

Rationale (C-31 to C-33): All three phase-pair combinations shall be independently validated, one pair at a time - never two shorts installed simultaneously.

C-34: Phase-to-DC-Rail Short - Energize-Into-Fault

Objective: Verify protection response when a motor phase is shorted to a DC link rail (DC+ and DC-).

Covered: SG-12 (ASIL C), FSR-13, H-12

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Energize-into-fault method per C-31: bolt the short from the selected phase to the selected rail, de-energized; verify with DMM. One short is installed at a time - never two simultaneously.
2. Energize the DC link at 50 V (stepped up per C-31 only after success).
3. Command a single pulse on the shorted phase: if the high-side IGBT is driven (DC+ case), DESAT shall trigger immediately; if the low-side is driven, a shoot-through path is created through the winding and overcurrent protection shall trigger. The DC- case exercises the complementary paths.
4. De-energize, inspect, verify FLT and fault log.
5. Repeat for the other rail, and for each of the three phases (six configurations total, each a separate run).

Acceptance Criteria: Protection shall trigger within <10 us. No hardware damage at reduced voltage. Safe state entered. Fault logged, for every configuration.

Rationale: Simulates motor winding insulation failure at DC rail potential - a common failure mode (insulation degradation, moisture, mechanical damage). The current path depends on which switch conducts; DESAT or overcurrent monitoring must catch either, for every phase and rail.

C-35: DC Link Capacitor Temperature Monitoring

Objective: Verify DC link capacitor temperature sensing and thermal protection.

Covered: SG-07 (ASIL B), FSR-08 (extended), H-07

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Install temperature sensor(s) on the DC link capacitor bank (if not already present).
2. Operate at various load levels while monitoring capacitor temperature.
3. Apply localized heating (heat gun) to raise capacitor temperature.
4. Verify warning threshold triggers power derate; critical threshold triggers SSO.
5. Verify reading accuracy against an external reference (± 5 °C).
6. Verify sensor open/short detection (if applicable).

Acceptance Criteria: Temperature reading accurate to ± 5 °C. Warning derate at 90 °C. SSO at 105 °C (capacitor rating limit). Sensor fault shall be detected and cause safe state.

Rationale: Capacitor lifetime halves every ~ 10 °C; overtemperature risks venting or capacitance loss.

C-36: Bearing Current / Class Y Capacitor Effectiveness

Objective: Validate that Class Y safety capacitors effectively shunt common-mode bearing currents to ground.

Covered: SG-07 (ASIL B, extended), H-07 (indirect - bearing damage leads to mechanical failure)

Status: Deferred - requires shaft voltage brush/coupling fixture | **Evidence:** -

Procedure (reference, for when the fixture is built):

1. System at rated speed and load; motor shaft grounded through insulated coupling on dyno.
2. Measure common-mode voltage at motor terminals (HV differential probe).
3. Measure shaft voltage via carbon brush or capacitive coupling.
4. Calculate bearing voltage ratio ($BVR = V_{\text{shaft}}/V_{\text{cm}}$). Target $BVR < 0.1$ with Class Y caps.
5. Temporarily remove Class Y caps; verify BVR increases significantly (>0.3); reinstall.

Acceptance Criteria: With Class Y caps: $BVR < 0.1$ and shaft voltage < 1 V peak. Without caps: $BVR > 0.3$ (confirms effectiveness).

Rationale: PWM common-mode voltage drives bearing EDM currents; Class Y caps protect the motor bearings. Long-term reliability with a safety consequence (bearing failure at speed).

C-39: Flash Bit Rot / Corruption Detection

Objective: Verify boot CRC (FSR-19) detects flash corruption from bit rot, EMI, or wear.

Covered: SG-01 (ASIL D), SG-13 (ASIL D), FSR-19, H-15

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Corrupt a single bit in the safety-critical flash region (debugger).
2. Corrupt multiple bits in the same word.
3. Corrupt calibration data (torque LUT, temperature thresholds).
4. Corrupt the CRC checksum itself (leave code intact).
5. Power cycle after each corruption; observe boot behavior.

Acceptance Criteria: All corruption scenarios shall be detected at boot. PWM enable shall be prevented. The fault shall be logged with distinct DTCs for code vs. calibration corruption. The system shall remain in safe state until reprogrammed.

Rationale: Flash is subject to bit rot, EMI during write, and wear. FSR-19 prevents operating with untrusted code.

C-41: ADC Reference Voltage Drift

Objective: Verify ADC reference stability and detection of reference drift.

Covered: SG-01 (ASIL D), FSR-02, H-01, H-06

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Apply a known precision voltage to one ADC channel (calibration reference).
2. Monitor the ADC reading of the precision reference over the operating temperature range achievable on the bench (ambient to +60 °C via heat gun on the reference area).
3. Verify the reading stays within $\pm 1\%$ of expected.
4. Monitor Vrefint as a proxy for reference stability.
5. Apply external Vref drift and verify FSR-02 plausibility catches the resulting sensor errors.

Acceptance Criteria: ADC reference shall be stable within $\pm 1\%$ over the tested range. Vrefint shall read in the expected range. If Vref drifts beyond $\pm 2\%$: the plausibility check shall detect the sensor mismatch and enter safe state.

Rationale: Reference drift scales ALL analog readings correlatedly - dangerous because throttle and current sensors misread together. FSR-02 is the primary defense.

C-42: SPI Communication Fault (MAX22530 Isolated ADC)

Objective: Verify the system handles SPI communication failures with the isolated voltage measurement ADC.

Covered: SG-10 (ASIL B), FSR-11, H-10

Status: Executable - Defined | **Evidence:** -

Procedure:

1. System operating with MAX22530 providing DC link voltage readings.
2. Inject SPI faults: SCLK stuck, MISO open, CSN stuck high, corrupted MOSI data.
3. Verify the DC link reading becomes invalid or stale.
4. Verify the system detects loss of valid DC link data and enters safe state.

Acceptance Criteria: SPI fault shall be detected within < 200 ms. Safe state shall be entered. No operation with invalid DC link measurement. Fault logged.

Rationale: Operating without DC link voltage visibility risks undetected overvoltage.

C-43: CAN Bus Off State and Recovery

Objective: Verify the system handles CAN bus-off correctly (TEC > 255).

Covered: SG-01 (ASIL D), FSR-17, H-03

Status: Executable - Defined | **Evidence:** -

Procedure:

1. System operating with active CAN communication.
2. Inject CAN errors at high rate to force TEC above 255 (bus-off).
3. Verify bus-off detection and safe-state defaults.
4. Stop error injection. Verify recovery per ISO 11898-1 (128 × 11 recessive bits).
5. Verify normal operation resumes only after valid heartbeats and plausibility checks are restored.

Acceptance Criteria: Bus-off shall be detected. Safe state shall be entered. Recovery shall follow ISO 11898-1. Tractive effort shall not resume until valid heartbeats and plausibility checks are restored.

Rationale: Bus-off must be treated as communication loss with safe defaults.

C-45: IGBT Thermal Runaway Profile

Objective: Verify thermal protection catches IGBT thermal runaway before $T_{j,max}$.

Covered: SG-07 (ASIL B), FSR-08, H-07

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Operate at overload (e.g., 120% rated current with reduced cooling).
2. Monitor both IGBT sensors; compare against junction temperature estimation.
3. Verify progressive derate: 100% → 80% → 50% → 20%.
4. Continue to critical temperature; verify SSO.
5. Verify T_j never exceeds $T_{j,max}$.

Acceptance Criteria: Progressive derate shall be observed. SSO at critical temperature. $T_j < T_{j,max}$ at all times. The 1oo2 arrangement shall work correctly (test with one sensor artificially low).

Rationale: Validates the full thermal protection chain under realistic overload. Derating is pre-fault management; critical threshold crossing produces immediate SSO (Section 2.3).

C-49: PWM Deadtime Verification

Objective: Verify deadtime is always present between complementary switching edges.

Covered: SG-12 (ASIL C), FSR-12, H-17

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Generate PWM at 5%, 50%, 95% duty and multiple switching frequencies.
2. Measure high- and low-side gate signals of one phase.
3. Verify deadtime present on every transition; measure duration vs. programmed value ($\pm 10\%$).
4. Verify no deadtime collapse at extreme duty cycles.

5. Verify breakpoint disable produces simultaneous OFF (not ON).

Acceptance Criteria: Deadtime present on every transition, duration = programmed $\pm 10\%$. No collapse at any operating point. Breakpoint disable = both OFF simultaneously.

Rationale: Verifies deadtime on the actual gate signals, not just in timer registers. Should be run on every unit.

C-50: Isolation Barrier Verification - Applied-Voltage Leakage Method

Objective: Verify reinforced isolation between the HV DC link and chassis/logic ground.

Covered: SG-09 (ASIL A), FSR-10, H-09

Status: Executable - Defined (alternative method; no megohmmeter/HiPot tester available) | **Evidence:** -

METHOD NOTE (NO INSULATION TESTER AVAILABLE):

Isolation shall be verified by an **applied-voltage leakage measurement**: a known HV potential is applied between DC link negative and chassis through a current-limiting series resistor, and the leakage is computed from the measured voltage drop. This yields a quantitative insulation resistance, passable against the $>500 \Omega/V$ criterion of ISO 6469-3. It is not a calibrated megohmmeter measurement and shall be recorded as an alternative method.

Procedure:

1. Test configuration: power-stage-to-chassis only. LV-side electronics with chassis-referenced paths shall be disconnected or the test point chosen so that only the HV-side barrier is stressed (gate driver isolation is rated $>5 \text{ kV}$; other LV components are not).
2. Connect the programmable supply between DC- and chassis with a **known HV-rated series resistor** (100 k Ω –1 M Ω) in the loop. The series resistor is both the measurement element and the energy limiter.
3. Set the supply current limit to its minimum before energizing.
4. Apply 1 kV DC. Allow Y-capacitor / EMC-filter charging current to decay; record only the **steady-state** voltage drop across the series resistor. (Note in the record: charging surge is expected and shall not be interpreted as leakage.)
5. Compute insulation resistance $R = f(\text{measured drop, series } R, \text{ applied } V)$. Acceptance: $R \geq 500 \Omega/V$ referred to maximum system voltage ($\geq 100 \text{ k}\Omega$ for a 200 V-class system; target M Ω -range).
6. Discharge the chassis after the test. Repeat after any short-circuit test (C-31–C-34) as post-fault verification.

Acceptance Criteria: Steady-state leakage shall correspond to insulation resistance $\geq 500 \Omega/V$ ($\geq 100 \text{ k}\Omega$ at 200 V class; M Ω -range expected). No breakdown or sustained current rise during application. Post-short-test repeat shall show no degradation.

Safety: 1 kV DC is lethal. The series resistor limits fault energy; nevertheless, no contact during energization, one-hand rule, and mandatory discharge after the test.

Rationale: H-09 is HV shock from isolation failure. Barriers degrade from thermal cycling, humidity, and electrical stress; this measurement verifies barrier integrity quantitatively before and after stress tests.

10.5. System-Level Tests

System-level tests exercise complete end-to-end fault scenarios with all hardware and software running closed-loop FOC control on the dyno.

S-01: Unintended Tractive Effort from Throttle Fault

Objective: Verify SG-01, FSR-01, FSR-03, FSR-18 - the system shall reject unintended tractive effort when the throttle input is implausible.

Covered: SG-01 (ASIL D), H-01, FSR-01, FSR-03, FSR-18

Status: Executable - Defined | **Evidence:** -

Setup: Traction motor on dyno. DC link at nominal voltage. Throttle simulated by dual DC supplies (Section 10.2.1), except step 5 which uses the real assembly.

Procedure:

1. Apply 50% tractive effort request via both channels (matched). Verify corresponding tractive effort.
2. Drive channel 1 to +5 V (short-to-rail). Verify >5% discrepancy detection.
3. Repeat with channel 1 to GND, channel 1 open, and channel 2 slow drift.
4. Using the real throttle assembly: apply 50% on both pots, activate the limit switch. Verify tractive effort commands to zero regardless of pot values.

Acceptance Criteria: All fault injections shall be detected within <100 ms. Tractive effort application rate shall not exceed 500 Nm/s (FSR-03). Safe state shall be entered (immediate SSO per FSR-05). Faults shall be logged with correct DTCs. The limit switch override shall have absolute priority over all pot values.

Rationale: Highest-severity hazard (H-01). Validates the complete chain from sensor fault through detection to safe state entry.

S-02: Unintended Reverse Tractive Effort

Objective: Verify SG-02, FSR-04 - reverse tractive effort shall be rejected when speed > 0.

Covered: SG-02 (ASIL B), H-02, FSR-04

Status: Executable - Defined | **Evidence:** -

Setup: Traction motor spinning forward on dyno.

Procedure:

1. Rotate the motor forward at >100 rpm.
2. Command reverse tractive effort. Verify clamped to zero.

3. Stop (<10 rpm). Command reverse with reverse explicitly selected. Verify permitted.
4. Stop. Command reverse WITHOUT selection. Verify rejected.

Acceptance Criteria: Reverse shall be rejected at >100 rpm. Reverse shall be permitted only when stationary AND selected. All other cases → zero tractive effort, fault logged.

Rationale: The two-condition interlock (stationary + selected) prevents inadvertent reverse from software glitch or sensor fault.

S-03: Sudden Loss of Tractive Effort - Immediate SSO Timing

Objective: Verify SG-03, FSR-05 - on fault, the system shall transition to the torque-free state immediately, within the detection-to-SSO latency budget.

Covered: SG-03 (ASIL C), H-03, FSR-05

Status: Executable - Defined | **Evidence:** -

Setup: Traction motor on dyno at 80% load (high sustained-load operating point). Closed-loop control. Dyno torque transducer recording.

Procedure:

1. Stabilize at 80% rated tractive effort. Record baseline torque.
2. Inject a fault requiring safe state entry (e.g., throttle discrepancy, temperature threshold crossing, CAN timeout).
3. Measure, on the torque transducer and phase-current traces: (a) time from fault injection to detection (DTC assertion), (b) time from detection to measured torque = 0, (c) total injection-to-zero-torque latency.
4. Repeat for a hardware-path fault (DESAT, breakpoint) and record the same latencies.
5. Confirm there is **no** intermediate ramping behavior: torque shall fall monotonically to zero without a software-shaped decay profile.

Acceptance Criteria: Detection-to-SSO latency shall not exceed 200 ms for software-detected faults and <10 us for hardware-path faults (FSR-14). Measured torque shall reach zero without a software-controlled ramp and without a torque overshoot of opposite sign. No re-energization shall occur without key cycle.

Rationale: H-03 is sudden loss of tractive effort at speed. Under the v5.0 safe-state philosophy (Section 2.3) the mitigation is latency minimization, not torque shaping: the sooner the system is verifiably torque-free, the sooner the operator's own controls (brakes, steering) are the only acting forces. This test measures the latency budget end-to-end and confirms the absence of unintended torque during the transition.

S-04: Loss of Tractive Effort Under High-Load Conditions

Objective: Characterize the torque transition and verify immediate-SSO behavior at high sustained load, providing the drive-boundary data for the profile-level residual-risk assessment.

Covered: SG-03 (ASIL C), H-03a, FSR-05

Status: Executable - Defined (vehicle-level validation excluded; LIMIT-01) | **Evidence:** -

Setup: Traction motor on dyno at 60–80% rated tractive effort, high speed. Dyno torque transducer ≥ 10 kHz bandwidth.

Procedure:

1. Stabilize at the target operating point.
2. Inject a fault requiring safe state entry.
3. Record the torque transition: peak undershoot/overshoot, time to zero, any oscillation.
4. Repeat across the speed/torque envelope including regen-to-motoring boundary proximity.
5. Confirm identical behavior (immediate SSO) at every operating point; confirm no operating point produces a delayed or shaped response.

Acceptance Criteria: At every operating point, the torque transition shall be a single monotonic fall to zero within the FSR-05 latency budget, without opposite-sign overshoot $>5\%$ of rated torque and without oscillation. Behavior shall be identical regardless of operating point.

Rationale: H-03a (defined in the applicable profile document) concerns loss of tractive effort in an application-specific operating situation. The dyno cannot replicate application-level dynamics (LIMIT-01); what it can and shall verify is that the drive's contribution to that event - the torque transition itself - is clean, immediate, and operating-point-independent. The operator-level consequence is an accepted residual risk documented in the applicable profile and shall be characterized (not "verified safe") by in-application testing before operational use.

S-05: Uncommanded Regenerative Braking

Objective: Verify SG-05, FSR-06 - uncommanded regenerative braking shall be detected and rejected.

Covered: SG-05 (ASIL C), H-05, FSR-06

Status: Executable - Defined | **Evidence:** -

Setup: Traction motor on dyno in motoring mode; no regen requested.

Procedure:

1. Spin the motor at a mid-range cruising speed; regen request = zero.
2. Inject a software fault commanding negative I_d (regen).
3. Verify the FSR-06 monitor response; record detection threshold and time.

Acceptance Criteria: Uncommanded regen >10 Nm shall be detected within <200 ms. Safe state shall be entered (immediate SSO). Friction brakes remain available (independent system).

Rationale: H-05 is unexpected deceleration on a slippery surface. FSR-06 provides the independent monitor.

S-06: Full Load Continuous Operation with Thermal Camera Survey

Objective: Identify all thermal hotspots under sustained full-load operation using infrared thermography.

Covered: SG-07 (ASIL B), FSR-08, H-07 (extended to all components)

Status: Executable - Defined | **Evidence:** -

Setup: Traction motor on dyno. Thermal camera. Emissivity-calibrated targets on key surfaces. Ambient 25 °C with controlled airflow.

Procedure:

1. Apply emissivity tape/paint ($\epsilon = 0.95$) to: IGBT modules, DC link capacitors, gate driver areas, current sensors, DC/DC converter, MCUs, CAN transceivers, busbars, contactors/relays, motor terminals.
2. Run 25% load 15 min → capture. 50% 15 min → capture. 75% 15 min → capture.
3. 100% rated load for ≥ 60 min (or thermal steady-state), capturing every 10 min.
4. Record max temperature of every component; flag any exceeding 80% of rated max.
5. Identify unexpected hotspots.

Acceptance Criteria: All component temperatures $< 80\%$ of rated max at 100% load steady-state. No unexpected hotspot > 10 °C above surroundings. IGBT $T_{\text{case}} < 100$ °C. DC link capacitor < 70 °C. Busbars < 80 °C.

Rationale: Point sensors cannot reveal poor solder joints, current crowding, or bad heatsink contact. Run on the first production-representative unit and after any hardware revision.

S-07: Thermal Cycling - IGBT and DC Link Capacitor (Bench Method)

Objective: Validate thermal protection and mechanical integrity under temperature changes achievable without a chamber.

Covered: SG-07 (ASIL B), FSR-08, FSR-11, H-07, H-10

Status: Executable - Defined (reduced scope: no chamber; cold-start portion Conditional on cold environment) | **Evidence:** -

Procedure:

1. Cold start from the coldest available environment (cold soak outdoors/unheated space in winter, or freezer for the unpowered control PCB only - record actual soak temperature).
2. Ramp to full load while monitoring IGBT temperature rise.
3. Verify temperature sensors read correctly at low temperature.
4. Rapid transition: full load hot (> 80 °C) → shutdown → immediate restart. Verify no false fault.
5. Repeat 10 thermal cycles: cold → full-load hot → cooldown. Monitor for degradation (thermal resistance trend via camera + sensors).

Acceptance Criteria: System shall start from the documented cold-soak temperature. Temperature readings shall remain plausible across the range. No false faults during thermal shock. No measurable thermal-resistance increase after 10 cycles.

Rationale: Thermal cycling stresses solder joints and substrates via CTE mismatch. This is a screening test; extended cycling (500+ cycles) and controlled $-20\text{ }^{\circ}\text{C}$ soak are part of the deferred E-series (E-04–E-06).

S-08: Regenerative Braking at Maximum Power

Objective: Verify the regen system handles maximum regen power without overvoltage or instability.

Covered: SG-05 (ASIL C), SG-10 (ASIL B), FSR-06, FSR-11, H-05, H-10

Status: Executable - Defined | **Evidence:** -

Setup: Traction motor driven by the 4-quadrant dyno at maximum rated speed. DC link supply in sink mode (bidirectional $\pm 50\text{ A}$) absorbing regen power.

Procedure:

1. Spin the motor at rated speed via dyno.
2. Apply maximum regen torque command.
3. Monitor DC link voltage; verify it stays below the warning threshold.
4. Increase regen until the warning threshold; verify regen limiting.
5. Verify the system limits regen to what the DC link sink can accept.
6. Verify smooth torque transition into and out of regen (no oscillation).
7. Repeat at multiple speeds including field-weakening.

Acceptance Criteria: DC link voltage stable during max regen. No overvoltage events. Regen smoothly limited at sink capacity. No torque oscillation. All temperature limits respected.

Rationale: Max regen is the worst case for H-10 and stresses the H-05 monitor. Field-weakening regen is particularly challenging (back-EMF > bus voltage).

S-09: Field Weakening Region Operation

Objective: Verify stable operation above base speed.

Covered: SG-06 (ASIL C), FSR-07, H-06

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Operate at base speed, rated torque.
 2. Increase speed above base speed; verify field-weakening transition.
 3. Verify torque derate above base speed ($T \propto 1/\omega$).
 4. Operate at max field-weakening speed for 10 min.
-

-
5. Verify current does not exceed rated value; verify thermal limits.

Acceptance Criteria: Smooth transition. Correct torque derate. No current overshoot. Stable at max speed. Temperatures within limits.

Rationale: Incorrect Id control in field weakening risks overcurrent (H-06) or loss of current control.

S-10: Startup Sequence Validation

Objective: Verify correct sequence from key-on to ready-to-drive.

Covered: SG-13 (ASIL D), FSR-16, H-13

Status: Executable - Defined | **Evidence:** -

Setup: Complete system with DC link supply, CAN1 source-node simulator (when applicable), IO board simulator.

Procedure:

1. System fully powered down, DC link discharged.
2. Key ON. Verify sequence: (a) boot, (b) POST, (c) pre-charge, (d) DC link >95%, (e) gate driver self-test, (f) encoder validation, (g) CAN established, (h) READY.
3. Time each phase. Total key-on to READY < 5 s.
4. Verify tractive effort NOT available before READY.
5. Inject a fault during each phase; verify abort to safe state.

Acceptance Criteria: Sequence shall execute in correct order every time. Tractive effort shall be available only in READY. A fault at any phase shall abort to safe state. Total startup < 5 s.

Rationale: Startup transitions from unpowered to HV-active; any fault must prevent READY.

S-11: Shutdown Sequence Validation

Objective: Verify safe shutdown from any operating state.

Covered: SG-13 (ASIL D), FSR-05, H-13

Status: Executable - Defined | **Evidence:** -

Setup: System operating at various load levels on dyno.

Procedure:

1. Operate at 100% load. Key OFF. Verify: (a) immediate SSO (PWM disabled; torque to zero per FSR-05), (b) gate driver supplies disabled, (c) DC link remains on the external discharge path per service procedure (no onboard bleeder).
 2. Repeat at 50% load, 25% load, and regen mode.
 3. Verify key-off is treated as an immediate-SSO event (no torque shaping required; the operator's deceleration intent is handled by the normal throttle-release path, not by key-off).
-

-
4. Verify restart is impossible without a full key cycle (OFF → ON).

Acceptance Criteria: Safe shutdown from all operating points. No tractive effort after key-off. Restart shall require a full key cycle.

Rationale: Incorrect shutdown (DC link not discharged per procedure = shock hazard; PWM active after key-off = unexpected torque) creates immediate danger. HV contactor sequencing is BMS-domain and out of scope. Note: normal operator-intended deceleration is a *control* function (throttle release, FSR-03 rate limit) and is distinct from fault/shutdown response, which is immediate SSO.

S-12: Key-Cycle Stress Test

Objective: Verify reliability of startup/shutdown cycling over many repetitions.

Covered: SG-13 (ASIL D), FSR-16, H-13

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Automated key cycle: ON (5 s) → OFF (5 s) → repeat, 1000 cycles.
2. Log every POST result, startup time, and fault.
3. After 1000 cycles: run functional tests C-01 through C-05 and compare against baseline.

Acceptance Criteria: 1000 cycles with zero failures. All POST passes. Startup time variation < 10%. No functional degradation.

Rationale: Life-test screening for DC link capacitor, gate-driver supply, connector, and flash wear (infant mortality). HV contactor wear is source-side / OEM-domain and out of scope.

S-13: Power Dip Ride-Through

Objective: Verify the system survives brief DC link interruptions without unsafe behavior.

Covered: SG-03 (ASIL C), FSR-05, FSR-11, FSR-21, H-03

Status: Executable - Defined | **Evidence:** -

Setup: System on dyno. Programmable DC link supply with interruption capability.

Procedure:

1. System at 50% load.
2. Interrupt DC link for 1 ms. Verify ride-through (capacitors hold the bus).
3. Interrupt for 10 ms. Verify UV detection and immediate SSO (FSR-05/FSR-21).
4. Interrupt for 100 ms. Verify SSO; verify no restart without key cycle.
5. Repeat at 25%, 75%, 100% load; repeat during regen.

Acceptance Criteria: Short dips (<5 ms): ride-through. Longer dips: immediate SSO (no torque shaping). No erratic behavior at any dip duration. Capacitor energy sufficient for safe shutdown sequencing.

Rationale: Power interruptions come from loose terminals, contactor bounce, load dump. Validates capacitor sizing and the UV response boundary.

S-14: Reverse Tractive Effort at Standstill

Objective: Verify reverse functions correctly when explicitly requested at standstill.

Covered: SG-02 (ASIL B), FSR-04, H-02

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Motor stationary (<10 rpm), reverse selected.
2. Apply 25% reverse request; verify backward rotation at expected speed.
3. Apply 50%; verify stable operation.
4. Deselect reverse while moving backward; verify tractive effort to zero.
5. Select reverse while spinning forward; verify rejection until <10 rpm.

Acceptance Criteria: Reverse only when stationary AND selected. Tractive effort proportional to request. Rejection while moving forward. Clean transitions.

Rationale: Positive test for reverse (complement to S-02).

S-15: Overspeed Protection

Objective: Verify the system limits maximum motor speed.

Covered: SG-06 (ASIL C), FSR-07, H-06

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Command acceleration toward rated max speed; verify the limit is enforced.
2. Attempt to exceed the limit with dyno forcing; verify the system resists (regen if needed).
3. Verify encoder-derived speed agrees with back-EMF-derived speed.
4. Verify overspeed fault logging.

Acceptance Criteria: Speed shall not exceed the programmed limit by >5%. Tractive effort shall be reduced (controlled enforcement, not SSO - overspeed approach is a control function; limit violation beyond the enforcement band → SSO). Overspeed fault logged. No mechanical damage.

Rationale: Rotor overspeed risks mechanical burst. The limit must hold even under external forcing (downhill, tow).

S-16: Modulation Scheme Transition During Acceleration - Torque Blip

Objective: Verify modulation scheme transitions do not produce perceptible torque disturbances during acceleration. Transition gating logic shall inhibit switches during high di/dt.

Covered: SG-03 (ASIL C), FSR-05, H-03, H-03a

Status: Executable - Defined | **Evidence:** -

Setup: Dyno with high-bandwidth torque transducer (≥ 10 kHz). DC link nominal. Automatic modulation map with ≥ 3 adjacent schemes.

Procedure:

1. Command smooth acceleration through the transition speed range.
2. Record torque at ≥ 20 kSPS during each transition.
3. Measure peak deviation from pre-transition mean.
4. Repeat with manual scheme switch via RTE during hard acceleration ($>80\%$ request).
5. Verify gating rejects/delays the manual switch during high di/dt .
6. Repeat at available temperature extremes (heat gun assisted; record actual conditions).

Acceptance Criteria: Automatic transitions shall produce $<2\%$ peak torque deviation. Manual switches during hard acceleration shall be gated or produce $<5\%$ deviation. No fault trips during transitions.

Fail Criteria: Deviation $>5\%$ on automatic transition; ungated manual switch with perceptible blip; false fault trip.

Rationale: Abrupt torque change of any origin degrades to H-03/H-03a. Bumpless crossfade and di/dt gating prevent transition disturbances from becoming hazards. (This test concerns *control* torque smoothness, not fault response; it is unaffected by the FSR-05 immediate-SSO philosophy.)

S-17: Modulation Scheme Transition During Regenerative Braking - Torque Blip

Objective: Verify modulation transitions during regen do not produce torque disturbances; FSR-06 shall not false-trip on legitimate transitions.

Covered: SG-05 (ASIL C), FSR-06, H-05, H-03

Status: Executable - Defined | **Evidence:** -

Setup: Dyno in speed-control mode driving the DUT into regen. High-bandwidth torque transducer.

Procedure:

1. Establish steady-state regen at 50% rated regen torque.
2. Command a scheme switch via RTE during active regen.
3. Record torque during the transition.
4. Ramp dyno speed through the automatic map boundary during regen.
5. Verify behavior at the regen/motoring zero-torque crossing.
6. Verify FSR-06 does not false-trip during legitimate transitions.

Acceptance Criteria: Torque deviation during regen transition $<3\%$ of rated. No FSR-06 false trip on legitimate transitions. Zero-torque crossing clean (no direction ambiguity).

Fail Criteria: Blip >5%; FSR-06 false trip; direction ambiguity at zero crossing.

Rationale: A badly managed transition during regen feels like uncommanded braking (H-05). FSR-06 must distinguish control transitions from faults.

S-18: Hysteresis at Modulation Scheme Boundary - No Jitter

Objective: Verify hysteresis prevents rapid back-and-forth switching near a scheme boundary.

Covered: SG-03 (ASIL C), H-03

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Operate just below a speed-based boundary (e.g., 78% of base speed, boundary at 80%).
2. Introduce $\pm 2\%$ speed oscillation at 1 Hz via dyno.
3. Count scheme switches over 60 s.
4. Repeat just above the boundary; repeat with hysteresis at 1% and 10%.
5. Verify no audible jitter.

Acceptance Criteria: With default 5% hysteresis: zero switches during $\pm 2\%$ oscillation. With 1% hysteresis: ≤ 1 switch per 10 s. No audible jitter.

Fail Criteria: > 1 switch/second at default hysteresis; audible jitter; torque ripple correlated with switching.

Rationale: Boundary chatter is a chronic H-03 degradation - micro-disturbances eroding control and confidence.

S-19: Full Modulation Map Traversal - End-to-End

Objective: Verify the complete automatic modulation map across all regions with no dead zones, wrong selections, or fault trips.

Covered: SG-03 (ASIL C), H-03, H-03a, H-05

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Program the full map (0 to field-weakening max; zero to rated torque, motoring and regen).
2. Slow speed sweep (1% base speed/s) at constant 50% torque; record active scheme, torque, bus voltage.
3. Verify correct scheme per region; verify clean transitions ($< 2\%$ deviation, no trips).
4. Repeat at 25% and 75% torque; repeat in deceleration direction.

Acceptance Criteria: Correct scheme in every region. All transitions clean. No fault trips. Identical behavior accelerating and decelerating.

Fail Criteria: Wrong scheme in any region; transition fault trip; $> 5\%$ deviation; directional asymmetry.

Rationale: Integration test for the multi-modulation subsystem; catches map programming errors and boundary interactions.

10.6. Integration Tests

Tests referencing a CAN1 source management node (I-01, I-15, and related) apply when such a node (e.g., a BMS) is present in the application; the platform does not assume one.

Integration tests validate the interaction between the control module and external systems via CAN and discrete I/O, using CAN simulation.

I-01: CAN1 Source Management Node Heartbeat Loss

Objective: Verify FSR-17 - loss of the CAN1 source management node (when present) shall trigger safe degradation.

Covered: SG-01 (ASIL D), H-03, FSR-17

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Normal CAN1 communication, source-node simulator heartbeat every 5 s.
2. Stop the heartbeat.
3. Measure time from last heartbeat to safe state entry.
4. Verify safe-state defaults: tractive effort restricted to zero.

Acceptance Criteria: Safe state shall be entered within 5 s + margin (<6 s total). Tractive effort shall go to zero (immediate SSO on timeout per FSR-05). Fault logged. No operation without BMS data.

Rationale: Operating without source management data risks using a faulted DC source. Validates response to loss of this external node when present.

I-02: CAN2 (IO Board) Heartbeat Loss

Objective: Verify FSR-17 - IO board CAN loss shall trigger safe-state defaults.

Covered: SG-01 (ASIL D), H-03, FSR-17

Status: Executable - Defined | **Evidence:** -

Procedure:

1. IO board simulator heartbeat every 1 s (brake=off, kickstand=up, valid).
2. Stop the heartbeat.
3. Measure time to safe state entry.
4. Verify defaults: brake=pressed, kickstand=down, external inputs invalid.

Acceptance Criteria: Safe state shall be entered within <1.5 s. Tractive effort zero. Fault logged. Defaults correctly applied (either default alone prevents tractive effort).

Rationale: The IO board provides real-time safety interlocks; its loss must assume worst-case state.

I-03: Simultaneous Throttle + Brake Request

Objective: Verify SG-01, FSR-01, FSR-18 - brake request shall always override throttle.

Covered: SG-01 (ASIL D), H-01, FSR-01, FSR-18

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Apply 75% tractive effort (both channels valid, matched).
2. Set IO board brake=present while maintaining throttle. Verify tractive effort commands to zero.
3. Release brake. Verify tractive effort returns, ramped per FSR-03 (no step).
4. Repeat with kickstand=down.

Acceptance Criteria: Brake or kickstand shall immediately override throttle. Tractive effort zero within <100 ms. On release, re-application rate ≤ 500 Nm/s (FSR-03). Kickstand-down-at-speed shall be fault-logged.

Rationale: Brake input is the operator's last-resort override. Re-application rate limiting is a control function (unaffected by the immediate-SSO fault philosophy).

I-04: HVIL Interruption During Operation

Objective: Verify SG-09, FSR-10 - HVIL interruption shall trigger the VCU-side HV disconnect response.

Covered: SG-09 (ASIL A), FSR-10, H-09

Status: Executable - Defined | **Evidence:** -

Procedure:

1. System at 50% tractive effort, HVIL closed.
2. Open the HVIL loop.
3. Measure time from HVIL open to PWM disable.
4. Verify contactor open request on CAN1 within <50 ms.
5. Verify PWM is not re-enabled until HVIL restored AND key cycle.

Acceptance Criteria: PWM disabled within <50 ms. Contactor open request sent. Safe state entered. No tractive effort after HVIL open. Latch clears only on key cycle.

Rationale: HVIL is the primary HV interlock. The VCU-side obligations are PWM disable and the contactor open request; contactor actuation itself is BMS/OEM-domain. The latch prevents automatic re-energization into a persisting fault.

I-05: DC Link Overvoltage (Regen Event)

Objective: Verify SG-10, FSR-11 - DC link overvoltage shall be detected and limited.

Covered: SG-10 (ASIL B), H-10, FSR-11

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Regen mode, DC link nominal (dyno driving; supply sinking).
2. Raise DC link toward the warning threshold; verify regen disable.
3. Continue to critical threshold (≤ 175 V); verify SSO within < 50 ms.

Acceptance Criteria: Regen disabled at warning. SSO at critical within < 50 ms. Distinct DTCs. No IGBT damage.

Rationale: Validates both OV thresholds and response times (complements C-10 at the integration level).

I-06: Kickstand Down at Speed

Objective: Verify safe response to kickstand-down while moving.

Covered: SG-01 (ASIL D), H-01 (indirect), FSR-17

Status: Executable - Defined | **Evidence:** -

Procedure:

1. System at 50% tractive effort; IO board reports kickstand=up; speed above the low-speed threshold.
2. IO board reports kickstand=down.
3. Verify tractive effort commands to zero immediately.
4. Verify fault logged; verify tractive effort inhibited while kickstand=down regardless of throttle.

Acceptance Criteria: Tractive effort zero within < 200 ms. Fault logged. Inhibition persists until key cycle.

Rationale: Riding with the kickstand down is dangerous; the interlock must override any throttle position.

I-07: Simultaneous Multiple CAN Node Loss

Objective: Verify graceful degradation when multiple external systems fail simultaneously.

Covered: SG-01, SG-03, FSR-17

Status: Executable - Defined | **Evidence:** -

Procedure:

1. All CAN nodes active.
2. Simultaneously stop all CAN2 heartbeats. Verify safe state on the 1 s timeout.
3. Restore CAN2; verify return only after key cycle.

-
4. Stop both CAN1 and CAN2 heartbeats. Verify safe state on the first timeout to fire.

Acceptance Criteria: Safe state on the first timeout. No tractive effort during any CAN-loss scenario. No auto-recovery. All faults logged.

Rationale: Crash/EMI can kill multiple nodes at once; the most restrictive timeout must dominate.

I-08: CAN Bus Fuzzing - Random Frame Injection

Objective: Verify the system ignores or gracefully handles random/corrupted CAN frames.

Covered: SG-01 (ASIL D), FSR-17, H-01, H-15

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Inject random frames at 10% bus load: random IDs (including source node/IO board IDs), random DLC, random payload.
2. Verify no malfunction, no tractive effort change, no spurious safe state.
3. Increase to 50% bus load; verify continued normal operation.
4. Inject valid-ID frames with corrupted CRC; verify controller rejection.
5. Inject valid source node ID with impossible payload (cell voltage 0xFFFF, temp 200 °C); verify sanity rejection.

Acceptance Criteria: No malfunction from random frames. Valid heartbeats still processed. Impossible values rejected. Bus load <100% maintained.

Rationale: Validates input validation and parser robustness against noise, failed nodes, or injection (H-15).

I-09: CAN Bus Load Test (95% Utilization)

Objective: Verify correct operation at maximum bus load.

Covered: SG-01 (ASIL D), FSR-17, H-03

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Load the bus to 95% with background traffic.
2. Verify VCU transmits without excessive delay (<10 ms jitter).
3. Verify critical messages received without drops.
4. Verify heartbeat timeout accuracy (no false timeouts from congestion).
5. Inject a fault requiring safe state; verify entry is not delayed by bus load.

Acceptance Criteria: Normal operation at 95% load. No dropped critical messages. Timeout accuracy $\pm 10\%$. Safe state entry not delayed.

Rationale: Bus load spikes during fault storms; critical reception must survive congestion.

I-10: CAN Bus Off Recovery

Objective: Verify correct recovery from bus-off.

Covered: SG-01 (ASIL D), FSR-17, H-03

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Force bus-off (TEC > 255) via error injection.
2. Verify safe state and defaults.
3. Stop injection; allow idle recovery (128 × 11 recessive bits).
4. Verify recovery to error-active per ISO 11898-1.
5. Verify NO auto-resume; key cycle; verify normal operation.

Acceptance Criteria: Bus-off detected. Safe state entered. Recovery per ISO 11898-1. No auto-resume. Key cycle restores operation.

Rationale: Complements C-43 at the integration level.

I-11: Invalid/Corrupted CAN Frame Injection

Objective: Verify handling of valid-ID, semantically invalid data.

Covered: SG-01 (ASIL D), SG-10 (ASIL B), FSR-17, H-15

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Source node frame with impossible value (e.g., cell voltage >5 V or <0 V): verify rejection → last-known-good or safe default.
2. Source node temperature = -50 °C: verify rejection.
3. IO board brake=present AND throttle=100%: verify brake wins.
4. IO board kickstand=down AND speed=high: verify zero tractive effort + fault.
5. DLC mismatch frames: verify safe parser handling.

Acceptance Criteria: All invalid frames rejected. Safe defaults used when valid data unavailable. No tractive effort from invalid inputs. DLC mismatch handled safely.

Rationale: Semantically invalid data passes CRC/ID filters - range, plausibility, and consistency checks are required.

I-12: Display Node Failure

Objective: Verify safe operation when the display node fails.

Covered: SG-01 (ASIL D), FSR-17, H-03

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Normal operation with display active.
2. Stop display heartbeat.
3. Verify continued operation (display non-safety-critical); verify non-critical fault log.
4. Verify tractive effort unaffected; verify display recovery needs no key cycle.

Acceptance Criteria: Display loss shall NOT affect tractive effort or safety functions. Fault logged. Recovery without key cycle.

Rationale: Heartbeat handling must distinguish safety-critical nodes (source management, IO) from informational nodes (display).

I-13: Charger Node Interaction

Objective: Verify drive-away prevention while charging.

Covered: SG-01 (ASIL D), FSR-04, H-01

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Charger connected and active; verify VCU detects charging state.
2. Attempt tractive effort while charging; verify rejection.
3. Verify interlock: charging active → tractive effort disabled.
4. Charger completion message; verify exit from charging state.
5. Verify tractive effort available after disconnect confirmation.
6. Inject stuck "active" charger message after physical disconnect; verify timeout clears the state.

Acceptance Criteria: No tractive effort during charging. Clean exit from charging state. Timeout for stuck charger message. Drive-away prevention functional.

Rationale: Driving away connected is a severe hazard; the interlock must be unconditional.

I-14: ABS Node Coordination

Objective: Verify correct interaction with ABS during anti-lock events.

Covered: SG-05 (ASIL C), FSR-06, H-05

Status: Executable - Defined | **Evidence:** -

Procedure:

1. System in regen. ABS simulator sends "ABS active."

2. Verify immediate regen reduction/disable.
3. Verify friction brakes unaffected.
4. ABS inactive; verify smooth regen resume.
5. Verify no tractive effort during ABS active.

Acceptance Criteria: Regen disabled/reduced within <50 ms of ABS active. Smooth resume on inactive. No interference with friction brakes.

Rationale: Regen torque can fight ABS slip control; the VCU must yield during ABS events.

I-15: Source Management Node Fault Propagation

Objective: Verify correct VCU response to source management node (e.g., BMS) fault messages, when such a node is present.

Covered: SG-01 (ASIL D), SG-10 (ASIL B), FSR-17, H-01, H-10

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Source node warning (e.g., cell imbalance >50 mV): verify log + derate.
2. Source node critical (e.g., cell OV >4.25 V): verify immediate regen disable + safe state.
3. Source node critical (e.g., cell UV <2.5 V): verify immediate safe state.
4. Source node critical (e.g., over-temp >60 °C): verify derate or safe state.
5. Source node sends a contactor-weld-detected message (weld detection itself is source-side / OEM-domain): verify the VCU logs a fatal fault and locks out restart.

Acceptance Criteria: Warnings: log + derate. Critical faults: safe state within <200 ms (immediate SSO). Weld-detected message: fatal log + lockout. Responses appropriate to severity.

Rationale: The source management node is authoritative for DC source safety; a critical fault must never be treated as a warning.

I-16: Multi-Node Simultaneous Fault

Objective: Verify deterministic handling of simultaneous multi-node faults.

Covered: SG-01 (ASIL D), SG-03 (ASIL C), SG-13 (ASIL D), FSR-17, H-01, H-03, H-13

Status: Executable - Defined | **Evidence:** -

Procedure:

1. System at 50% tractive effort.
2. Simultaneously: source node critical fault AND IO heartbeat stop AND ABS active.
3. Verify safe state (most restrictive response), not delayed by multi-fault processing.
4. Verify all three faults logged with correct DTCs.

-
5. Repeat with different combinations. Include coprocessor-observed anomalies (CAN snoop disagreement) in one run.

Acceptance Criteria: Safe state within the single worst-case timeout (not cumulative). All faults logged. No priority inversion.

Rationale: Fault handling must be deterministic under compound faults.

I-17: CAN Bus Wiring Fault (Short and Open)

Objective: Verify response to physical CAN wiring faults.

Covered: SG-01 (ASIL D), FSR-17, H-03

Status: Executable - Defined | **Evidence:** -

Procedure:

1. Short CAN_H to CAN_L: verify bus-off and safe state.
2. Restore; verify recovery.
3. Open CAN_H: verify error-passive → bus-off → safe state.
4. Restore; verify recovery.
5. Short CAN_H to +12 V: verify transceiver protection and safe state.
6. Short CAN_L to ground: verify safe state.

Acceptance Criteria: All wiring faults detected. Safe state within timeout. No transceiver damage. Recovery after restore (key cycle required).

Rationale: Chafing, corrosion, and crash damage are common; communication loss must produce safe state.

I-18: Wake/Sleep Cycle Test

Objective: Verify correct wake-from-sleep and sleep-entry behavior.

Covered: SG-13 (ASIL D), FSR-16, H-13

Status: Executable - Defined (if sleep/wake implemented; otherwise N/A - record as not applicable) |

Evidence: -

Procedure:

1. Trigger sleep (key off / inactivity). Verify graceful shutdown before sleep entry.
2. Verify sleep quiescent current (<1 mA typical).
3. Trigger wake (key on, CAN wake, charger connection). Verify full startup sequence.
4. Verify no stale data after wake.

Acceptance Criteria: Graceful sleep entry. Sleep current within limit. Full POST on wake. No stale data. Behavior identical to cold start.

Rationale: Wake must be a fresh start; stale pre-sleep fault data must not mask faults.

10.7. Environmental and Stress Tests (E-Series) - DEFERRED

STATUS: ALL E-SERIES TESTS ARE DEFERRED - TYPE TESTS.

The project does not currently have access to a thermal chamber, humidity chamber, vibration table, EMC chamber, ESD gun, or water spray rig. The E-series is retained in summary form as the reference plan for a future type-test campaign (external lab or acquired equipment). **E-series tests shall not be cited as coverage for any Safety Goal, FSR, or hazard in the current campaign;** where earlier revisions of this document cited them in the traceability matrices, those citations are removed in v5.0 and the corresponding residual risk is carried in Section 10.10 (LIMIT-02, LIMIT-09).

Table 13 - Environmental Test Stubs (Reference Plan)

ID	Test	Standard Reference	Status
E-01	Random vibration - operating (10–1000 Hz, 5 g RMS, 8 h/axis)	ISO 16750-3	Deferred - type test
E-02	Sinusoidal vibration sweep - resonance search	ISO 16750-3	Deferred - type test
E-03	Mechanical shock (50 g, 11 ms half-sine)	ISO 16750-3	Deferred - type test
E-04	High temperature soak (+60 °C operating)	ISO 16750-4	Deferred - type test
E-05	Low temperature soak (–20 °C cold start)	ISO 16750-4	Deferred - type test (partial bench coverage via S-07 cold-soak variant)
E-06	Thermal shock (–20 °C ↔ +60 °C, 20 cycles)	ISO 16750-4	Deferred - type test
E-07	High humidity operation (85% RH, 40 °C, 48 h)	ISO 16750-4	Deferred - type test
E-08	Radiated EMI immunity (20 MHz–6 GHz, 100 V/m)	ISO 11452-2	Deferred - external lab
E-09	Conducted EMI immunity (BCI, 1–400 MHz)	ISO 11452-4	Deferred - external lab
E-10	ESD - contact discharge (±4/6/8 kV)	ISO 10605	Deferred - external lab
E-11	ESD - air discharge (±4/8/15 kV)	ISO 10605	Deferred - external lab
E-12	Water ingress (IPX4/X5/X6; target IP54 min)	IEC 60529	Deferred - type test

10.8. Safety Goal Traceability

The following matrices map safety goals, FSRs, and hazards to test cases. Only **executable or conditional** tests are cited as coverage in the current campaign; deferred tests (E-series, C-36) are excluded from coverage claims. Upon execution, the evidence reference (Section 10.2.3) shall be entered against each test.

Table 14 - Safety Goal to Test Case Traceability

SG	Target	Safety Goal	Covering Tests (current campaign)
SG-01	D	Prevent unintended positive tractive effort	C-01–C-06, C-13, C-14, C-20, C-23–C-25, C-39, C-41, S-01, S-02, I-01–I-03, I-06–I-08, I-11, I-15–I-17
SG-02	B	Prevent unintended reverse tractive effort	S-02, S-14, C-13, I-13
SG-03	C	Immediate torque-free state on fault; detection-to-SSO ≤ 200 ms	C-13, C-14, C-22, S-03, S-04, S-10–S-13, S-16–S-19 (control smoothness), I-01, I-02, I-07
SG-04	A	Ensure regen availability (friction brakes backup)	I-14 (coordination); H-04 system behavior via S-08
SG-05	C	Prevent unintended regenerative braking	S-05, S-08, S-17, I-14
SG-06	C	Limit max tractive effort to calibrated max	C-06, C-07, C-13, C-41, S-09, S-15
SG-07	B	Detect over-temperature, progressively derate	C-08, C-35, C-45, S-06, S-07
SG-08	C	Detect loss of rotor position → safe state	C-09, C-28, C-29, C-30
SG-09	A	Maintain HV isolation	C-50 (alternative method), I-04
SG-10	B	Detect DC link bus overvoltage	C-10, C-11, C-42, I-05, S-08, S-13
SG-12	C	Prevent IGBT shoot-through	C-15, C-16, C-17, C-26, C-27, C-31–C-34, C-49
SG-13	D	Achieve safe state within 200 ms, independent of main loop and generated code	C-13, C-14, C-15, C-16, C-17, C-19–C-25, C-43, S-01–S-03, S-10–S-12, I-04
SG-14	C	Detect gate driver fault	C-15, C-16, C-17, C-26, C-27, C-31–C-34
SG-15	C	Detect PWM deadtime violations	C-15, C-16, C-49 (DESAT indirectly covers stuck-on)

10.8.1. FSR Coverage Matrix

Table 15 - Functional Safety Requirement Coverage by Test Cases

FSR	Requirement Summary	Covering Tests
FSR-01	Dual throttle discrepancy >5% → safe state	C-01–C-06, S-01, I-03
FSR-02	Command vs. measured current plausibility	C-06, C-07, C-28, C-29, C-30, C-41, S-01
FSR-03	Tractive effort application rate limit ≤500 Nm/s	S-01, I-03
FSR-04	Reverse interlock (stationary + selected)	S-02, S-14, I-13
FSR-05	Immediate SSO on fault; detection-to-SSO ≤200 ms	S-03, S-04, S-11, S-13, C-13, C-14, I-01, I-02
FSR-06	Uncommanded regen >10 Nm → safe state	S-05, S-08, S-17, I-14
FSR-07	Max tractive effort limit (LUT on both MCUs + dual-MCU current monitoring)	C-06, C-07, S-09, S-15
FSR-08	2× IGBT NTC (1002) + 1× DC link capacitor NTC (capacitor channel: derate 90 °C, SSO 105 °C)	C-08, C-35, C-45, S-06, S-07
FSR-09	Encoder loss → safe state <100 ms	C-09, C-28, C-29, C-30
FSR-10	HVIL → PWM disable + contactor request <50 ms	C-12, I-04, C-50
FSR-11	DC link OV: regen disable / SSO	C-10, C-42, I-05, S-08, S-13
FSR-12	Gate driver complementary inputs	C-15, C-16, C-49
FSR-13	DESAT <2 us PWM disable	C-15, C-16, C-31–C-34
FSR-14	Breakpoint HW PWM disable <10 us	C-13, C-14, C-23–C-25
FSR-15	Windowed watchdog ≤50 ms	C-13, C-14

FSR	Requirement Summary	Covering Tests
FSR-16	POST	C-16, C-20, S-10, S-12
FSR-17	CAN heartbeat timeout with safe defaults	I-01, I-02, I-07–I-11, I-17, C-43
FSR-18	Throttle limit switch independent override	C-05, S-01, I-03
FSR-19	Boot CRC-32	C-20, C-39
FSR-20	ECC RAM SECDED; double-bit → safe state	C-18, C-19
FSR-21	DC link UV derate / safe state	C-11, C-22, S-13
FSR-22	Generated code cannot affect safety mechanisms	To be elaborated per GAP-SW-04 (generated-code fault cases) before codegen release

10.8.2. Hazard Coverage Matrix

Table 16 - Hazard Coverage by Test Cases

Hazard	Description	Covering Tests
H-01	Unintended positive tractive effort	C-01–C-06, C-13, C-14, C-20, C-23–C-25, C-39, C-41, S-01, I-03, I-06–I-08, I-11, I-15–I-17
H-02	Unintended reverse tractive effort	S-02, S-14, C-13, I-13
H-03	Sudden loss of tractive effort	C-22, S-03, S-10, S-11, S-13, I-01, I-02, I-07, I-17
H-03a	Loss of tractive effort in an application-specific situation (see profile documents)	S-04 (drive-boundary portion; application-level = LIMIT-01 residual risk)
H-04	Inability to produce regen	S-08 (indirect), I-14
H-05	Uncommanded regenerative braking	S-05, S-08, S-17, I-14
H-06	Excessive tractive effort	C-06, C-07, C-41, S-01, S-09, S-15
H-07	Over-temperature	C-08, C-35, C-45, S-06, S-07
H-08	Motor overspeed / encoder loss	C-09, C-28, C-29, C-30, S-15
H-09	HV isolation failure	C-50, I-04
H-10	DC link bus overvoltage	C-10, C-42, I-05, S-08, S-13
H-12	IGBT shoot-through	C-15, C-16, C-31–C-34, C-49
H-13	Failure to execute safe state	C-13, C-14, C-15, C-21–C-25, C-43, I-04, S-10, S-12
H-14	Corrupted/latched tractive effort	C-13, C-14, C-19, C-20, C-39
H-15	Incorrect tractive effort from software error	C-06, C-07, C-20, C-39, S-01, I-08, I-11
H-16	Gate driver fault not acted upon	C-15, C-16, C-17, C-26, C-27, C-31–C-34
H-17	PWM deadtime violation / stuck-on	C-15, C-16, C-49

10.9. Pass/Fail Criteria

All test cases use the following standardized definitions. A test is **PASSED** only when all applicable criteria are met. A test is **FAILED** if any criterion is not met.

Table 17 - Test Pass/Fail Criteria Definitions

Criterion	Pass Definition	Fail Definition
Safe State Entry	System enters the defined safe state (immediate SSO, zero tractive effort) within the specified time limit. PWM outputs disabled. No tractive effort produced.	Safe state not entered within the time limit. Tractive effort continues. PWM remains active.
Detection Time	Fault detected and logged within the specified limit. DTC recorded with correct code.	Detection exceeds the limit. Incorrect or missing DTC.
Torque Transition	On fault/shutdown: torque falls monotonically to zero within the FSR-05 latency budget; no software-shaped ramp; no opposite-sign overshoot >5% rated. On control-path events (throttle application, brake release): rate limits per FSR-03 respected.	Torque step in the wrong direction; oscillation; software ramping on a fault path (violates Section 2.3); control-path rate exceeds FSR-03.
HW Response	Hardware protection (DESAT, breakpoint, watchdog) responds within the specified limit, independent of software state.	Response exceeds the limit, depends on software, or does not trigger.
Latching	Fault remains latched until key cycle or explicit reset. No automatic restart.	Auto-recovery without reset; spontaneous clearing; intermittent operation.
Logging	Fault recorded in non-volatile memory (FRAM). DTC matches fault type. Timestamp recorded.	Missing log; incorrect DTC; volatile-only storage.
No Degradation	Behavior outside the fault path unaffected; other safety functions remain operational.	Cascade failure; side effects on non-fault paths.

10.9.1. Overall Test Plan Assessment

Table 18 - Overall Test Plan Assessment Criteria

Assessment	Definition
ALL TESTS PASSED	Every executed test achieves PASS on all criteria. All safety goals and FSRs have at least one passing executable test. The system is considered validated for its achievable integrity level under the applicable profile assessment (ASIL D for SG-01, SG-13; ASIL B for SG-02, SG-07; ASIL C for SG-03, SG-05, SG-06, SG-12, SG-14, SG-15) - subject to the documented limitations (Section 10.10).
PASSED WITH EXCEPTIONS	All critical tests (P0-gap coverage) pass. Minor tests may fail with documented workarounds not affecting achievable-ASIL claims. Mitigation plans documented per exception.
FAILED - NOT ROADWORTHY	Any P0-gap test fails (throttle monitoring, safe state entry, watchdog response). The system shall not be operated on public roads until resolved.
INCONCLUSIVE	Tests could not be executed (equipment/environment). Results insufficient for validation. Additional testing required before operation. Note: under the v5.0 status discipline, a campaign containing Deferred tests is assessed against executable tests only, and the deferred scope is carried as documented residual risk - this is distinct from INCONCLUSIVE.

10.10. Known Test Limitations

LIMIT-01: VEHICLE/APPLICATION-LEVEL DYNAMICS BEYOND THE DYNO

LIMITATION:

S-04 verifies the drive-boundary torque transition on a dyno but cannot replicate application-level vehicle dynamics. The interaction between abrupt tractive effort removal and the driven vehicle's dynamics can only be characterized in the final application.

V5.0 NOTE:

With the removal of software ramp-down (Section 2.3), the abrupt-torque-loss event is an **accepted residual risk**, not a mitigated one. In-application testing under this limitation is re-purposed: its objective is to *characterize* operator-level consequences and validate the controllability classification of the applicable profile, not to verify a ramp rate.

MITIGATION:

(1) S-04 verifies the torque transition is clean, immediate, and operating-point-independent. (2) In-application characterization with graduated operating points and known fault injection, per the applicable profile.

LIMIT-02: ENVIRONMENTAL STRESS (TEMPERATURE, VIBRATION, EMI)

LIMITATION:

Component and system tests are conducted at ambient on the bench. The E-series (thermal, vibration, humidity, EMC, ESD, ingress) is deferred - no environmental equipment is available (Section 10.2.2).

MITIGATION:

(1) Gate drivers automotive-qualified (AEC-Q100) for temperature. (2) S-07 bench thermal-cycling variant provides partial screening. (3) EMC and environmental type testing required before production; documented as open residual risk for field use.

LIMIT-03: LONG-TERM AGING AND WEAR

LIMITATION:

Tests are conducted on relatively new hardware. Long-term effects (capacitor aging, contactor wear, solder fatigue, connector fretting) are not covered.

MITIGATION:

(1) POST (FSR-16) catches degradation in critical protection circuits. (2) Inspection/maintenance intervals in service documentation. (3) the source management node (when present) monitors cell degradation (outside VCU scope).

LIMIT-04: SINGLE-ENCODER LIMITATION (H-08)

LIMITATION:

Single encoder, no redundant rotor position sensor. FSR-09 testing validates detection and safe state entry, but cannot prevent loss of control during the detection window (up to 100 ms).

MITIGATION:

(1) Detection window as short as possible (<50 ms target). (2) Bounded sensorless fallback if implemented (≤ 2 s, $\leq 30\%$). (3) Documented: operator must be prepared for occasional safe-state entry from encoder faults.

LIMIT-05: COMMON-CAUSE MCU FAILURE (SHARED 3.3 V RAIL AND SINGLE PCB)**LIMITATION:**

The main STM32H723, the safety coprocessor, and the NCV57100 logic side share the same 3.3 V rail and the same PCB. A common-cause affecting the rail or the board could, in principle, affect both MCUs simultaneously.

HEADLINE MITIGATION - THE DOMINANT COMMON-CAUSE IS FAIL-SAFE BY CONSTRUCTION:

total or partial collapse of the shared 3.3 V rail does not disable the safe state, it *forces* it: NCV57100 VDD lost → internal active pull-down → SSO with no software involvement (Path 3). The largest single-point energy source in the system therefore fails toward the safe direction rather than defeating the safety architecture.

FURTHER MITIGATIONS:

(1) the **TPS389006-Q1 rail supervisor** (TI Functional Safety-Compliant; supports designs up to SIL 3 / ASIL D per TI documentation) monitors the shared 3.3 V rail, the +5 V/+12 V/sensor rails, and both gate-drive power feedbacks; on any out-of-window condition - including brownout of the rail shared by both MCUs - it asserts the shared GATE_DRIVER_FAULT line monitored by both MCUs, providing a hardware path to system shutdown independent of both CPUs (Path 4 trigger). (2) The coprocessor has its own oscillator, independent ADC channels, and independent power kill (GATE_DRIVE_PWR2_ENABLE). (3) Six redundant SSO pathways; 1oo2 power kill with independent feedback. (4) Dual-MCU ASIL B(D) + B(D) decomposition. Formal independence substantiation remains subject to the pending DFA (LIMIT-08).

LIMIT-06: GATE DRIVER NON-ASIL STATUS**LIMITATION:**

NCV57100 qualified to AEC-Q100, not ASIL. Tests C-15 through C-17 validate protections function but provide no ASIL credit.

MITIGATION:

(1) No ASIL credit claimed (Table 9). (2) Coprocessor FLT/READY/PWM monitoring closes the single-point FLT gap. (3) OR'd FLT monitored by both MCUs.

LIMIT-07: SOFTWARE TEST LIBRARY - CLASS B VS. CLASS D**LIMITATION:**

X-CUBE-CLASSB is IEC 60730-1 Class B only; the ISO 26262 Class D STL (X-CUBE-STL) requires an NDA unavailable to open-source projects. Consequently: no FMEDA/SPFM/LFM for this MCU configuration, no tool qualification, no fault-injection coverage evidence, no independent assessment. ASIL decomposition here is a **design and educational exercise only**.

MITIGATION:

(1) CLASSB provides CPU register test, RAM March-C, flash CRC - adequate for POST, not ASIL-traceable. (2) Software safety mechanisms independently tested via this fault injection plan. (3) Gap documented explicitly.

LIMIT-08: NO DEPENDENT FAILURE ANALYSIS (DFA)

LIMITATION:

No DFA performed. Common-cause/cascading failures between the six SSO paths are not formally analyzed; the ASIL B(D) decomposition independence claim cannot be fully substantiated.

MITIGATION:

(1) Physical separation of critical routing. (2) Independent grounds where possible. (3) Coprocessor independent oscillator; TPS389006-Q1 supervises the shared rail. (4) DFA required before any formal ASIL D audit. Blocker for a formal ASIL D claim.

LIMIT-09: NO EMI/EMC PRE-COMPLIANCE ASSESSMENT

LIMITATION:

No pre-compliance EMC assessment or design margin analysis. EMI-induced ADC noise, CAN errors, or false TIM1_BKIN triggering are unquantified risks in unknown installation environments.

MITIGATION:

(1) E-08/E-09 deferred to an external lab campaign. (2) CISPR 25 pre-compliance recommended before field deployment. (3) PCB follows best-practice grounding/shielding/filtering. (4) Documented open risk for third-party installation.

LIMIT-10: NO MID-OPERATION SHORT-CIRCUIT INJECTION (NEW IN V5.0)

LIMITATION:

Without a remote shorting contactor, phase short tests (C-31–C-34) use energize-into-fault at stepped voltage. The mid-operation short at full load - the highest-energy manifestation of H-12 - is not reproduced. DESAT physics is identical in both cases (detection is per-switching-cycle at the gate), but bus-level energy and plasma/arc behavior differ.

MITIGATION:

(1) Stepped-voltage energize-into-fault up to the board maximum (140 V nominal / 175 V max). (2) Post-test isolation re-verification per C-50. (3) A contactor-based mid-operation short variant is defined as a future test if a suitably rated, remotely operated shorting contactor is acquired.

10.11. Recommended Test Execution Order

The campaign follows **progressive validation**: non-destructive tests first, potentially destructive tests last. Advancement between groups requires all tests in the current group to pass (Table 20).

10.11.1. Execution Sequence

Table 19 - Test Execution Order and Justification

Order	Group	Tests	Risk	Justification
1	Power-On Self-Test	C-16, C-20	None	POST and boot checks before any HV/PWM. If POST fails, do not energize further.
2	Supply Integrity	C-21, C-22, C-41	Very Low	(*if LV supply available) Power supply behavior before energizing the inverter; pre-charge sequencing; ADC reference foundation.
3	Gate Driver Integrity	C-49, C-17, C-26, C-27	Low	PWM output stage without motor. Bench + scope only.
4	Isolation & HV Safety	C-50, C-12, C-08, C-35	Low-Medium	Isolation verification (alternative method) before repeated HV. HVIL interlock. Temperature monitoring before thermal stress.
5	Sensor Validation	C-01–C-07, C-09, C-10, C-11, C-28–C-30, C-42	Medium	Complete feedback chain at low load first.
6	Control Loop Validation	C-13, C-14, C-43, S-10, S-11	Medium	Fundamental safety mechanisms at low-to-medium load.
7	Software Integrity	C-18, C-19, C-39, C-15, C-16, I-08, I-09, I-10, I-11	Medium	Software fault injection at medium load.
8	Integration & Coordination	I-01–I-03, I-06, I-12–I-18, S-12	Medium	Full external-node integration; key-cycle endurance.
9	Performance Validation	S-06, S-07, S-08, S-09, S-13, S-14, S-15	Medium-High	First full-power tests; thermal survey before extended runs.
10	Fault Response Validation	S-01–S-05, C-45, C-23–C-25*, C-31–C-34, I-05, I-07	High	Full-power fault injection; energize-into-fault shorts last - a protection failure here can destroy the unit, so nothing may remain blocked behind these tests.
11	Environmental (Deferred)	E-01–E-12	Variable	Deferred type tests; not in this campaign.

10.11.2. Stopping Criteria Between Groups

Table 20 - Inter-Group Stopping Criteria

Scenario	Required Action	Before Advancing
Any test in Group 1–3 fails	Stop. Do not apply HV. Debug, fix root cause, re-run failed + preceding tests.	All tests in current group pass.
Any test in Group 4–5 fails	Stop. HV permitted; no motor/load. Debug sensor/isolation/supply. Fix and re-run group.	All tests in current and prior groups pass.
Any test in Group 6–8 fails	Stop. Motor connected; safe state may be untrusted. Debug safety mechanism. Re-run from Group 5.	All tests in current and prior groups pass.
Any test in Group 9 fails	Stop. Full power applied; damage possible. Inspect. Re-run from Group 5.	All pass; visual + thermal inspection confirms no damage.
Any test in Group 10 fails	Stop. Destructive testing may have damaged the unit. Inspect thoroughly, including C-50 isolation re-verification. If damaged, switch to a fresh unit and re-run from Group 8.	All pass; Groups 5–8 re-verified on the same unit.
Conditional tests (C-21/22/24/25) not executable at time of campaign	Record as Conditional-not-run; carry as open item; do not block groups that do not depend on them (Groups 1–3 rail-fault coverage gap shall be noted in the campaign report).	Documented in campaign report.

10.11.3. Hardware Damage Risk Classification

Table 21 - Per-Test Hardware Damage Risk

Risk	Tests	Potential Damage	Mitigation
None	C-16, C-20, C-21, C-41, C-49, I-08, I-11	No electrical or mechanical stress.	Standard bench equipment.
Very Low	C-22, C-17, C-43, C-50*, I-09, I-10	Possible MCU reset. No power stage stress. (*C-50: 1 kV applied - personnel hazard mitigated by series resistor; no DUT damage expected at MΩ leakage)	Current-limited supplies. No motor load.
Low	C-26, C-27, C-35, C-42, I-04, I-12, I-17	Gate driver supply stress; possible fuse blow.	Current-limited fixtures.
Medium	C-01–C-15, C-18, C-19, C-28–C-30, C-39, S-01–S-05, S-10–S-14, I-01–I-03, I-05–I-07, I-13–I-16, I-18	Motor movement; low-level power; thermal stress.	Dyno guard; low initial load; thermal monitoring.
Medium-High	S-06–S-09, S-15, S-16–S-19, C-08, C-10, C-45	Full-power thermal stress; possible overtemperature if protection fails.	Thermal camera; abort button; preset temperature abort.
High	C-23–C-25, C-31–C-34 (energize-into-fault), C-06, C-07, S-13, I-05	Power stage damage from shorts; rail short stress.	Stepped voltage from 50 V; current-limited supply; remote activation; blast shield.
Very High	C-31–C-34 if attempted at full DC link	IGBT explosion, capacitor rupture, arc flash, fire.	Shall not be run above 140 V nominal (175 V absolute max on this board). Initial runs at 50 V mandatory. Blast shield. Remote operation. No personnel in the area. Fire extinguisher present.

SAFETY WARNING FOR PHASE SHORT TESTS (C-31 THROUGH C-34)

Phase short tests are

INHERENTLY DESTRUCTIVE IF PROTECTION FAILS

. Even at reduced voltage, fault currents of 1000+ A are possible. Mandatory precautions: (1) blast shield around the DUT; (2) remote activation of the DC supply - no manual connection of a live circuit; shorts are bolted on de-energized only; (3) supply current limit set to the minimum practical value; (4) fire suppression present; (5) no personnel in the test area during energization; (6) video recording for post-test analysis; (7) DESAT self-test (C-16) shall have passed within 24 hours before any short test; (8) voltage stepping: 50 V first, increase only after verified protection operation and inspection at each step; (9) C-50 isolation re-verification after the short series.

11. Implementation Roadmap

11.1. Phase 1: Safety-Critical Foundation (Immediate)

Table 22 - Phase 1 - Safety-Critical Foundation

Gap	Action	Effort	Validation
GAP-HW-01	CLOSED - Dual-MCU STM32 analog watchdog monitoring (10 us).	N/A	C-06, C-07, S-09, S-15
GAP-HW-02	CLOSED - REJECTED - Immediate SSO adopted (Section 2.3); FSR-05 rewritten accordingly.	N/A	S-03, S-04, S-11: verify immediate SSO and latency budget
GAP-SW-01	Implement boot CRC-32 (STM32 CRC peripheral) over safety-critical code + calibration before PWM enable.	Low	C-20, C-39
GAP-SW-03	~~Define sensorless fallback policy~~ - closed: immediate SSO on encoder loss (FSR-09); no fallback mode.	N/A	C-09

11.2. Phase 2: Monitors and Platform Hardening (Short Term)

Table 23 - Phase 2 - Monitors and Platform Hardening

Item	Action	Effort	Validation
FSR-06	Implement uncommanded regen monitor (>10 Nm for >200 ms → safe state).	Medium	S-05, S-17
FSR-02	Implement command-vs-measured current plausibility (>20% for >100 ms → safe state).	Medium	C-06, C-07
FSR-17	Implement CAN heartbeat timeouts with safe-state defaults.	Medium	I-01, I-02
FSR-08	Implement 1002 IGBT temperature voter; thresholds in ECC memory.	Medium	C-08, C-45
FSR-22 / GAP-SW-04	Define the codegen interface contract ICD; implement base-image enforcement of the torque-request envelope; add generated-code fault cases to the test plan.	Medium	Generated-code fault cases (to be defined)
GAP-TEST-01	Define a dedicated SG-04 loss-of-regen test (command regen, suppress inverter response, verify operator indication and friction-brake posture).	Low	New test ID at next test-plan revision

11.3. Phase 3: Test Execution and Validation

Table 24 - Phase 3 - Test Execution and Validation

Activity	Effort	Description
Execute component tests (C-01 to C-50, executable set)	High	Bench campaign per Section 10.11 order. All evidence captured per Section 10.2.3. Fix failures before proceeding.
Execute system tests (S-01 to S-19)	High	Dyno campaign. Measure detection-to-SSO latencies, torque transitions, thermal behavior.
Execute integration tests (I-01 to I-18)	Medium	CAN simulation campaign.
Conditional LV-rail tests (C-21, C-22, C-24, C-25)	Low	Schedule once a small programmable LV bench supply is confirmed.
Application-level characterization (LIMIT-01)	High	In-application testing per the applicable profile, graduated operating points, known fault injection. Characterizes (does not "verify safe") the profile-level residual risk.
Verification report	Medium	Compile executed results and evidence references into the OpenVVVF Verification Report; assess against Table 18; document residual risks.

11.4. Coprocessor Integration Validation

The STM32G474RCTx safety coprocessor is **part of the current hardware design**. The following table maps coprocessor capabilities to safety goals:

Table 25 - Coprocessor Capability to Safety Goal Mapping

Feature	Description	Impact
Independent throttle monitoring	Coprocessor reads throttle channels via independent ADC. Discrepancy >5% → GATE_DRIVE_PWR2_ENABLE low + GATE_DRIVE_RESET → SSO.	SG-01 → ASIL D
Independent current monitoring	Coprocessor samples all 4 current sense channels + REF. Cross-checks against main MCU torque command. Overcurrent → SSO within 100 ms.	SG-06, SG-07 → ASIL target
Challenge-response watchdog	Main MCU must respond within the window. Failure → NRST → reset → SSO. Not subject to on-chip common-cause.	SG-13 → ASIL D
PWM integrity monitoring	All 6 PWM output pairs monitored for deadtime violations, stuck-on, stuck-off, frequency anomalies.	SG-12, SG-14, SG-15 → ASIL C
1002 gate drive power kill	GATE_DRIVE_PWR2_ENABLE in OR with GATE_DRIVE_PWR1_ENABLE. Independent feedback per channel.	SG-13 → ASIL D
Independent CAN snooping	FDCAN2 + FDCAN3 monitor both buses; cross-check torque commands, heartbeats, fault flags.	SG-01, SG-04, SG-05 → ASIL target
Independent temperature monitoring	All heatsink + motor temps via independent ADC; 1002 cross-check; capacitor channel derate 90 °C, SSO 105 °C.	SG-07 → ASIL target
FRAM logging	CY15B102Q-SXET 256 KB FRAM (main MCU SPI): fault logs, configuration, hour meter, odometer. Hardware WP.	SG-03 → ASIL C

The dual-MCU architecture makes **ASIL D achievable for SG-01 and SG-13 via ASIL B(D) + ASIL B(D) decomposition** under the applicable profile assessment. The coprocessor firmware shall be validated alongside the main firmware - see C-14, S-16 through S-19, and I-16.

12. References

Table 26 - Referenced Standards and Documents

Reference	Title / Description
ISO 26262-1:2018	<i>Road vehicles - Functional safety - Part 1: Vocabulary.</i>
ISO 26262-3:2018	<i>Part 3: Concept phase.</i> HARA methodology, ASIL assignment, safety goal derivation.
ISO 26262-5:2018	<i>Part 5: Product development at the hardware level.</i> Hardware architectural metrics.
ISO 26262-8:2018	<i>Part 8: Supporting processes.</i> Software tool confidence (codegen tool, GAP-SW-04).
ISO 26262-9:2018	<i>Part 9: ASIL-oriented and safety-oriented analyses.</i> Decomposition, DFA.
ISO 6469-3:2018	<i>Electrically propelled road vehicles - Part 3: Electrical safety.</i> HV isolation (>500 Ω/V).
IEC 61800-5-2:2016	<i>Adjustable speed drives - Safety - Functional.</i> STO/SS1/SLS vocabulary; Section 2.3 mapping.
IEC 61508	<i>Functional safety of E/E/PE safety-related systems.</i> SIL terminology.
EN 50155:2021	<i>Railway applications - Electronic equipment on rolling stock.</i> Reference for future rail profile.
AEC-Q100	<i>Failure Mechanism Based Stress Test Qualification for ICs.</i> NCV57100 qualification.
STM32H723ZG	<i>STM32H723/733 Reference Manual (RM0433).</i> STMicroelectronics.
STM32G474RCTx	<i>STM32G474/484 Reference Manual (RM0440).</i> STMicroelectronics.
CY15B102Q-SXET	<i>2-Mbit Serial (SPI) F-RAM.</i> Infineon/Cypress.
NCV57100	<i>Isolated IGBT Gate Driver with Desaturation Protection.</i> onsemi datasheet.

Note: the Cincon EC7BW-110S12 DC/DC converter resides on the IO side and is **excluded from this HARA** (Section 1.3). It appears here neither as a safety element nor as a referenced component.

13. Document History

Table 27 - Revision History

Version	Date	Changes
1.0	2026-06-13	Initial unified HARA document.
2.0	2026-06-13	Major expansion: 30 new component tests, 14 system tests, 11 integration tests, 12 environmental tests, execution order, damage risk classification.
3.0	2026-06-14	LIMIT-07/08/09; CORDIC subsection; dual ASIL evaluations; state machine table.
3.1	2026-06-14	S-16 to S-19 modulation transition tests.
4.0	2026-07-08	Dual-MCU primary architecture; six SSO pathways; GAP-HW-01 closed; 1oo2 power kill; ASIL B(D) decomposition.
4.1	2026-07-13	Editorial consistency pass; test counts corrected to 99; TPS389006-Q1 integrated; 2oo3 temperature voting.
5.0	2026-07-30	Restructure into Core Platform (Layer 0) + Application Profiles (Layer 1): motorcycle profile fully elaborated; car/rail/industrial profiles added as preliminary stubs (subsequently split out in v5.1). Safe-state philosophy change: software torque ramp-down on fault rejected; FSR-05 rewritten as immediate SSO with ≤ 200 ms detection-to-SSO budget (Section 2.3); SG-03, Table 3, S-03, S-04, S-11, S-13, I-01–I-03 updated; GAP-HW-02 closed as rejected. Codegen trust model added (Section 2.6, FSR-22, GAP-SW-04). Test plan re-cut to available equipment: executability status per test; E-series deferred to type tests; C-36 deferred; C-31–C-34 changed to energize-into-fault; C-50 changed to 1 kV applied-leakage alternative method; C-01–C-04/S-01 throttle via dual DC supplies; C-21/22/24/25 conditional on LV bench supply. Evidence framework added: status vocabulary, per-test Status/Evidence fields, naming convention, execution-record statement (Section 10.1–10.2.3). Cincon IO-side DC/DC explicitly excluded. Formal "shall" language adopted for requirements and acceptance criteria.

| 5.1 | 2026-07-30 | Document set split: Core Platform (this document, OV-SAF-HARA-CORE) and Motorcycle Application Profile (OV-SAF-HARA-PROF-MOTO) are now separate documents. Core made profile-neutral; application annexes removed; car/rail/industrial profiles deferred to future documents. Formatting constrained for automated PDF generation (stable YAML front matter, document IDs, standard Markdown tables only). |

| 5.2 | 2026-07-30 | Consistency fixes: wrong test cross-references in Table 10 gap summary corrected (S-16–S-19 are modulation tests; power-kill feedback verified by C-17/C-26/C-27/S-10/S-11); contactor wording aligned with BMS-domain authority (VCU requests, BMS actuates); SG-04 reworded (availability monitoring, not availability guarantee); §2.3 residual-risk sentence upgraded with SSO-is-freewheel argument (aligns with OV-SAF-HARA-PROF-MOTO v1.1 H-03a re-rating to ASIL A); §2.7 retitled (coprocessor is implemented, not future); status-count phrasing corrected. |

| 5.3 | 2026-07-30 | Review pass: (1) deliberate-conservatism target policy added to §5 (targets may exceed Table 4 by one level for software-integrity-dependent hazards); (2) HV contactor references removed where out of VCU domain (BMS actuates contactors); (3) SG-04 coverage marked indirect with GAP-TEST-01 added (dedicated loss-of-regen test to be defined); (4) S-12 converted to offline bench test, no dyno; (5) LIMIT-05 rewritten - shared-rail common-cause is fail-safe by construction (Path 3) and TPS389006-Q1 hardware shutdown path (SIL 3 / ASIL D-capable per TI) documented; stray-statistic scan clean. |

| 5.4 | 2026-07-31 | HV contactor scope cleanup: contactor actuation, weld detection, and contactor-related hazards are BMS/OEM-domain and excluded (Section 1.3). H-11 and SG-11 removed; HARA now covers only VCU-side interface behavior (HVIL → PWM disable + CAN1 contactor open request per FSR-10). I-15 retains the VCU response to a BMS weld-detected message (fatal log + lockout). |

| 5.5 | 2026-07-31 | Application-neutrality pass: core document scoped to the platform only; application-specific wording moved to profile documents, which the core now references generically (Sections 1.3, 2.3, 4, 6, 10). No technical content changed. |

| 5.6 | 2026-07-31 | Core scoping cleanup: remaining application-specific descriptors removed; the core now points to the application profile documents generically without naming a reference application. No technical content changed. |

| 5.7 | 2026-07-31 | Review pass: (1) disclaimer reframed as best-effort functional safety practice with explicit goal of readiness for full compliance work; (2) no DC source type assumed - BMS references generalized to an optional CAN1 source management node; (3) Table 2 restructured (external interfaces table + per-layer descriptions); (4) power-stage-dependent parameters removed from the control-module table (module is power-stage agnostic); (5) gate-driver qualification stated once (Section 2.7), AEC-Q100 elsewhere; (6) GAP-ARCH-03 closed with per-SG analysis (SG-15 independent of gate drivers, SG-12 covered, SG-14 FLT-wire fault caught by coprocessor cross-check); (7) GAP-HW-01 re-based on STM32 analog watchdogs (10 us, dual-MCU redundant); (8) GAP-SW-02 removed, GAP-SW-03 closed (immediate SSO, no sensorless fallback); (9) method notes moved into Section 10.4, Section 10.2.4 removed, HV-safety equipment row removed; (10) tests removed as not executable or not meaningful on this hardware: C-37, C-38, C-40, C-44, C-46, C-47, C-48; C-43 key-cycle requirement replaced by heartbeat/plausibility restoration; (11) phase-to-phase shorts restructured one pair at a time (C-31 U-V, C-32 V-W, C-33 U-W), phase-to-DC-rail merged into C-34; (12) temperature sensing updated to 2 IGBT NTC (1002) + 1 DC link capacitor NTC with capacitor derate 90 °C / SSO 105 °C; (13) coprocessor firmware explicitly trusted (no generated code). Plan now 92 tests. |